

profiler 8840



Operating manual

English

9499-040-70711

Valid from: 8405




8800/8840 Configurator

More efficiency in engineering, more overview in operating:
The projecting environment for the West controllers 8800/8840



ATTENTION!
Mini Version and Updates on
www.iseinc.com

Description of symbols:

-  General information
-  General warning
-  Attention: ESD sensitive devices

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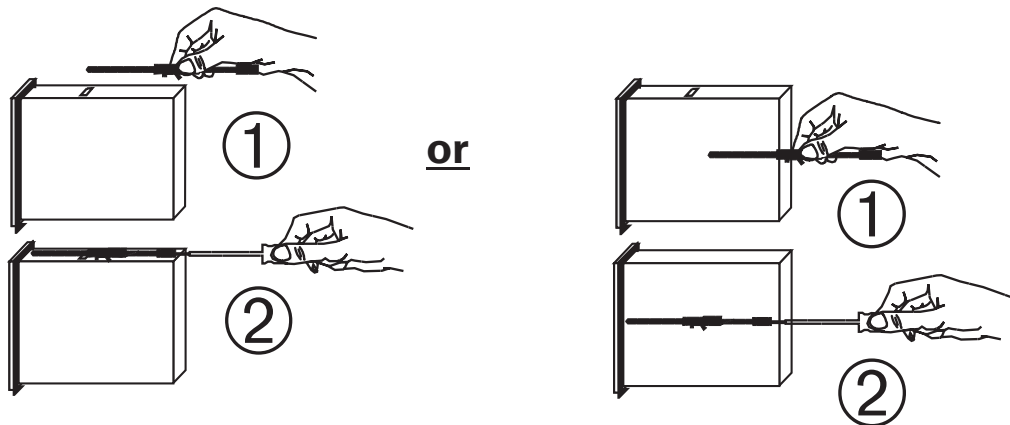
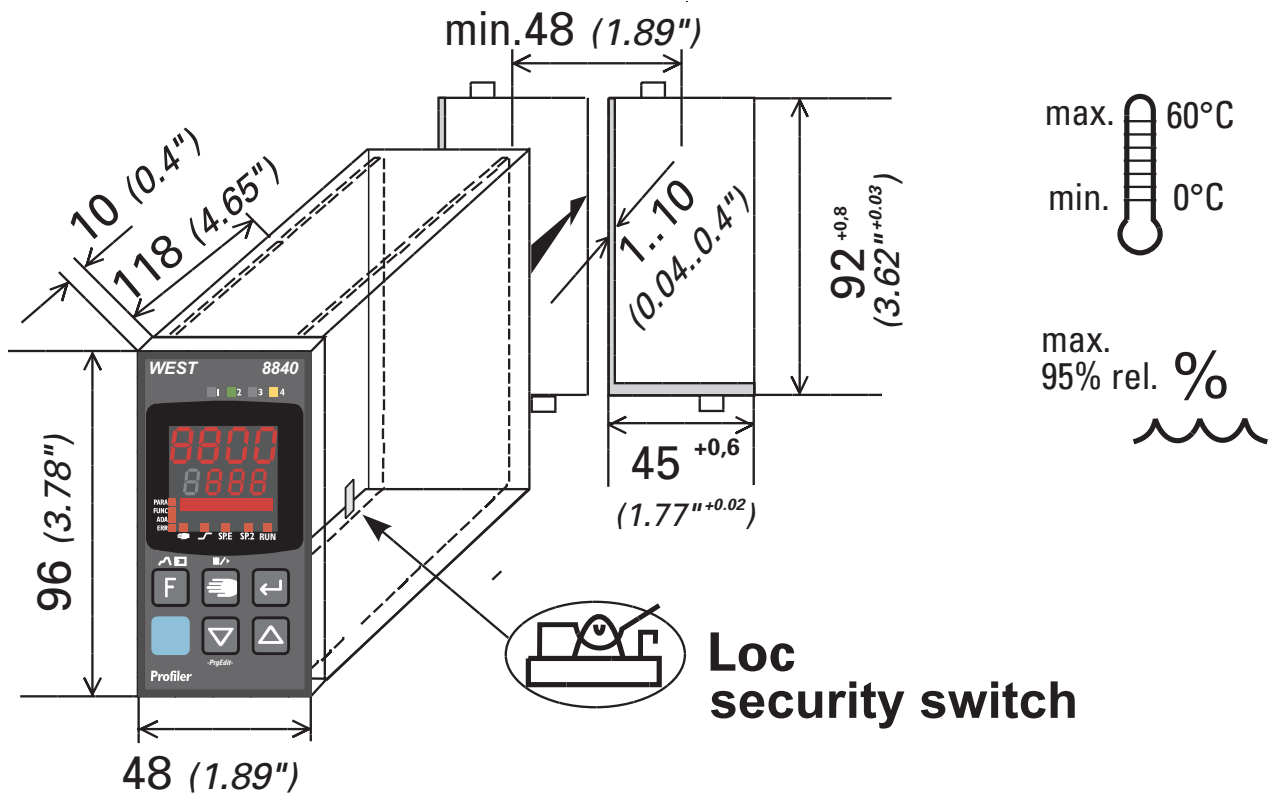
A publication of West Instruments, The Hyde Business Park,
Brighton BN2 4JU, England

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1 Mounting



Safety switch:

For access to the safety switch, the controller must be withdrawn from the housing. Squeeze the top and bottom of the front bezel between thumb and forefinger and pull the controller firmly from the housing.

Loc	open	Access to the levels is as adjusted by means of 8800/8840 Configurator (engineering tool) ②
	closed ①	all levels accessible without restriction

① Factory setting

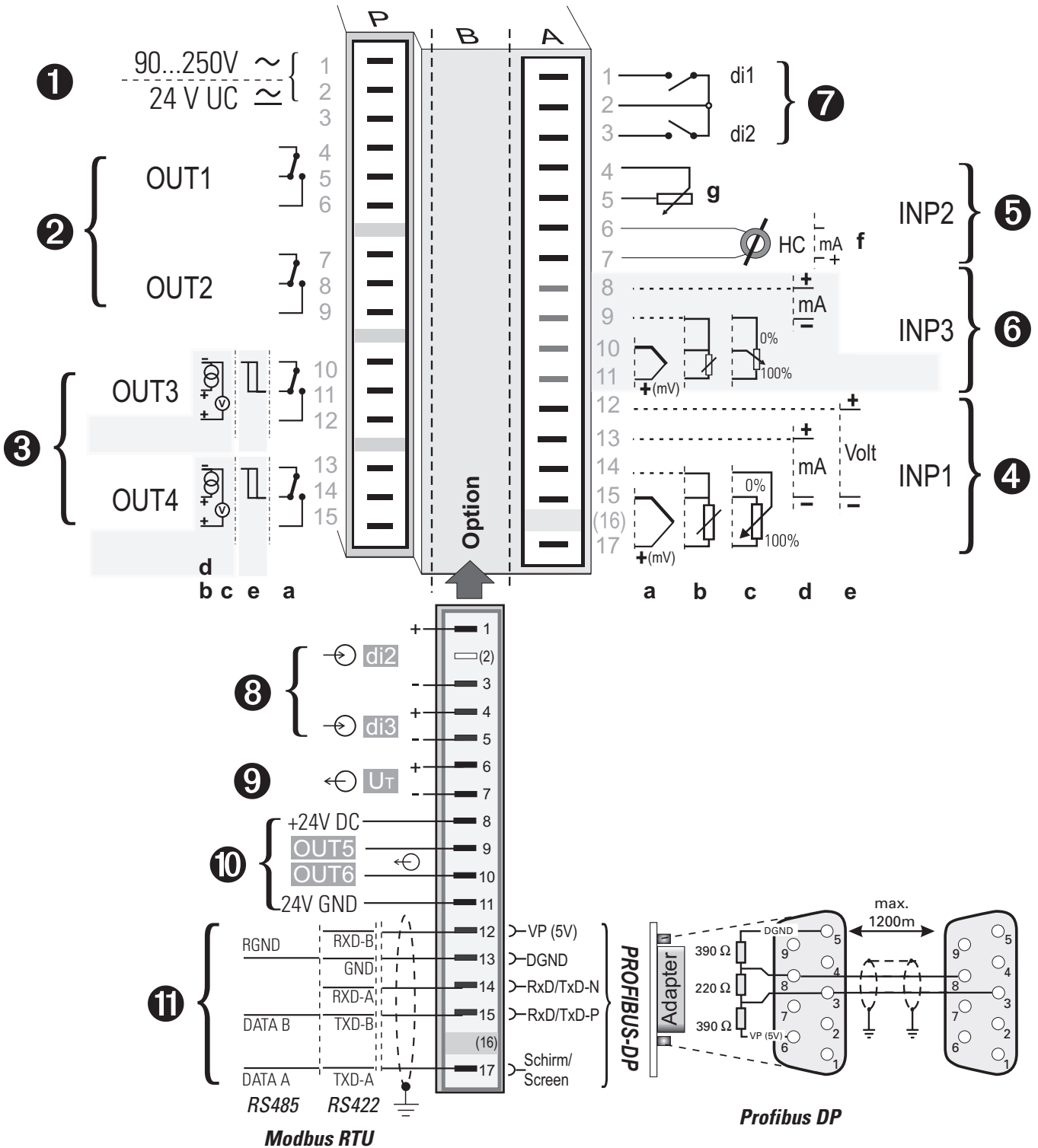
② Default setting: display of all levels suppressed, password **PASS = OFF**



Caution! The unit contains ESD-sensitive components.

2 Electrical connections

2.1 Connecting diagram



Dependent of order, the controller is fitted with :

- flat-pin terminals 1 x 6,3mm or 2 x 2,8mm to DIN 46 244 or
- screw terminals for 0,5 to 2,5mm²

2.2 Terminal connection

Power supply connection ❶

See chapter 11 "Technical data"

Connection of outputs OUT1/2 ❷

Relay outputs (250V/2A),
potential-free changeover contact

Connection of outputs OUT3/4 ❸

- a relay (250V/2A), potential-free changeover contact, universal output
- b current (0/4...20mA)
- c voltage (0/2...10V)
- d transmitter supply
- e logic (0..20mA / 0..12V)

Connection of input INP1 ❹

Input mostly used for variable x1
(process value)

- a thermocouple
- b resistance thermometer (Pt100/ Pt1000/ KTY/ ...)
- c current (0/4...20mA)
- d voltage (0/2...10V)

Connection of input INP2 ❺

- f heating current input (0..50mA AC)
or input for ext. set-point (0/4...20mA)
- g potentiometer input for position feedback

Connection of input INP3 ❻

As input INP1, but without voltage

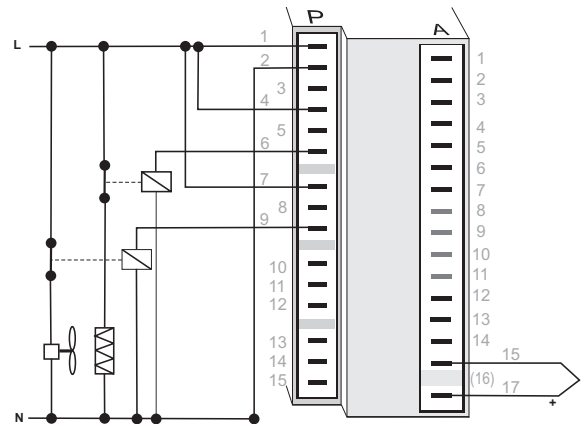
Connection of inputs di1, di2 ❼

Digital input, configurable as switch or
push-button

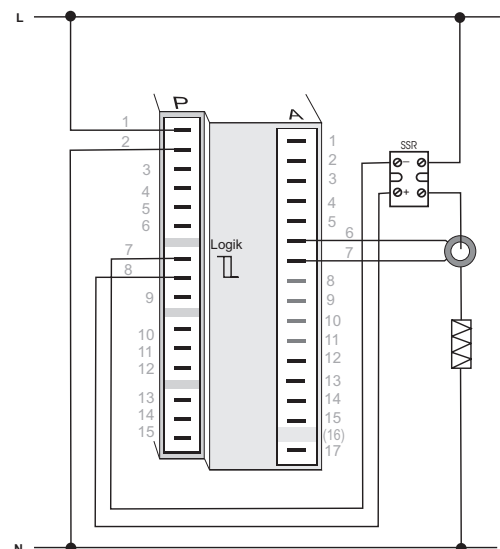
Connection of inputs di2/3 ❽ (option)

Digital inputs (24VDC external),
galvanically isolated,
configurable as switch or push-button

❷ OUT1/2 heating/cooling



❺ INP2 current transformer



Connection of output U ⑨ (option)

Supply voltage connection for external energization

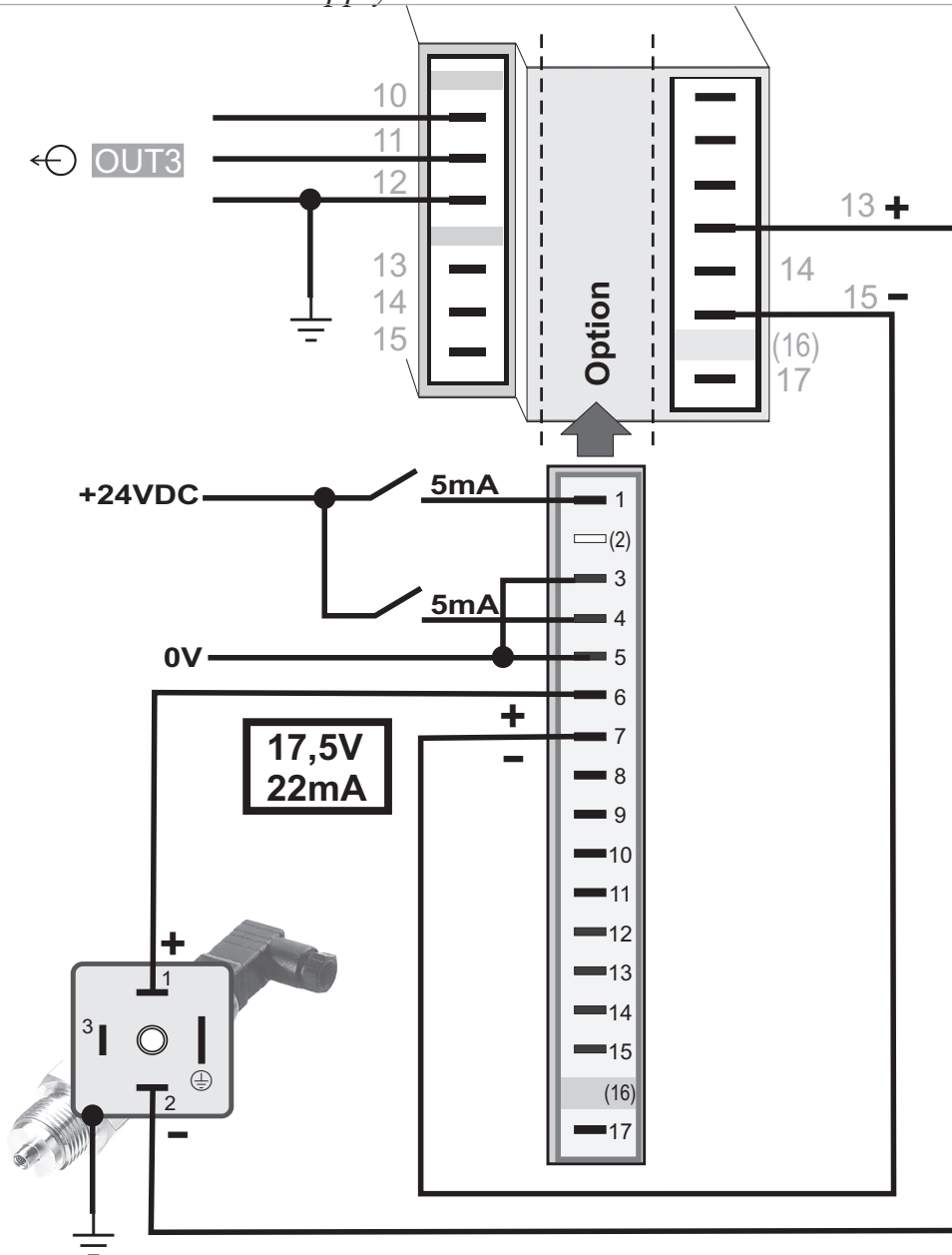
Connection of outputs OUT5/6 ⑩ (option)

Digital outputs (opto-coupler), galvanic isolated, common positive control voltage, output rating: 18...32VDC

Connection of bus interface ⑪ (option)

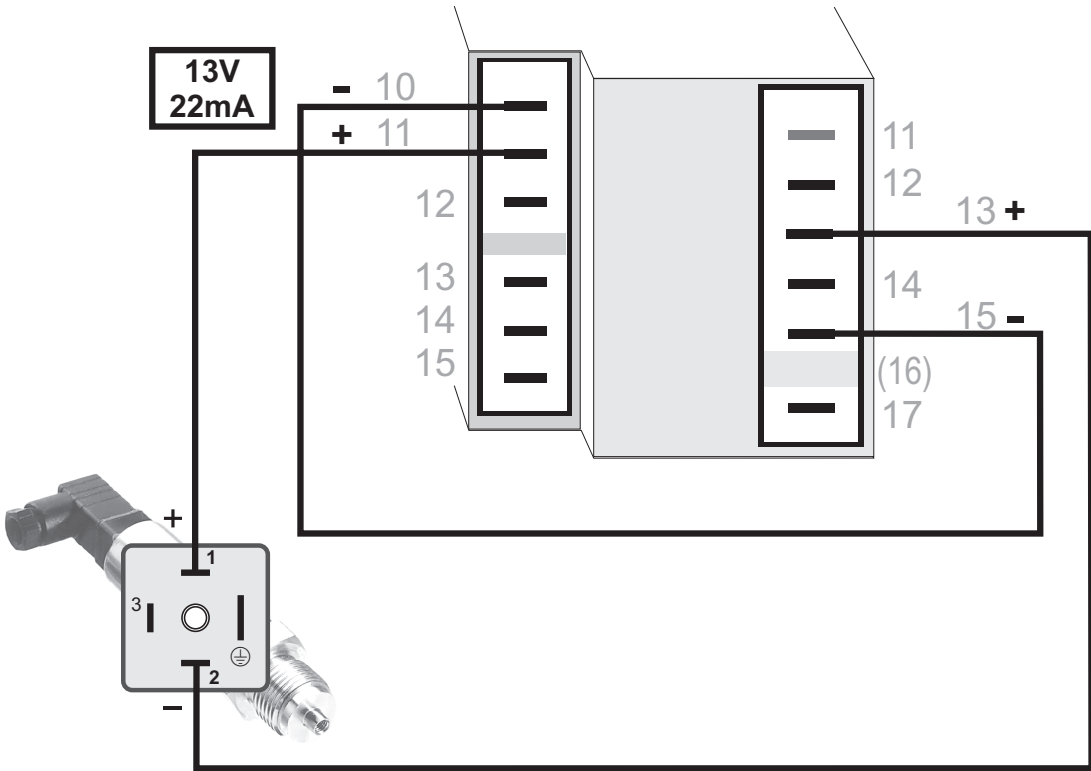
PROFIBUS DP or RS422/485 interface with Modbus RTU protocol

⑧ ⑨ di2/3, 2-wire transmitter supply

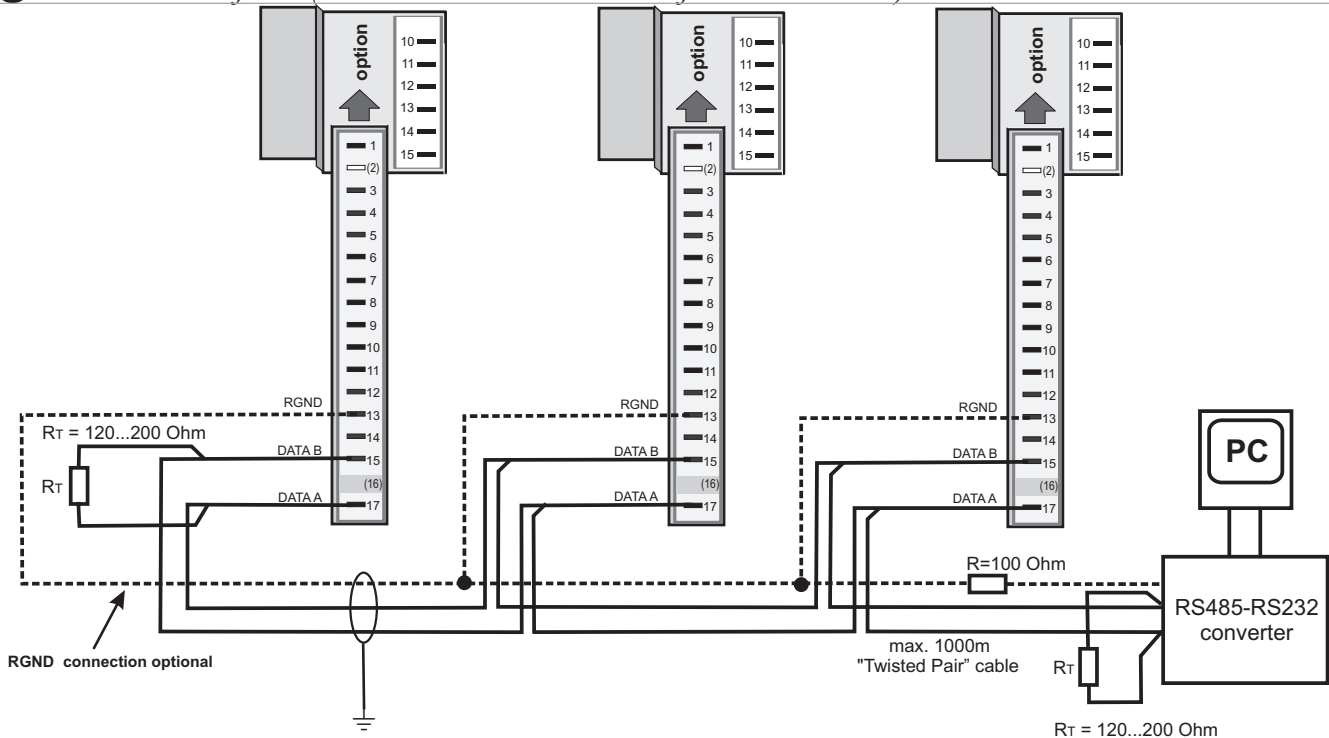


If the universal output OUT3 or OUT4 is used there may be no external galvanic connection between measuring and output circuits!

3 OUT3 transmitter supply



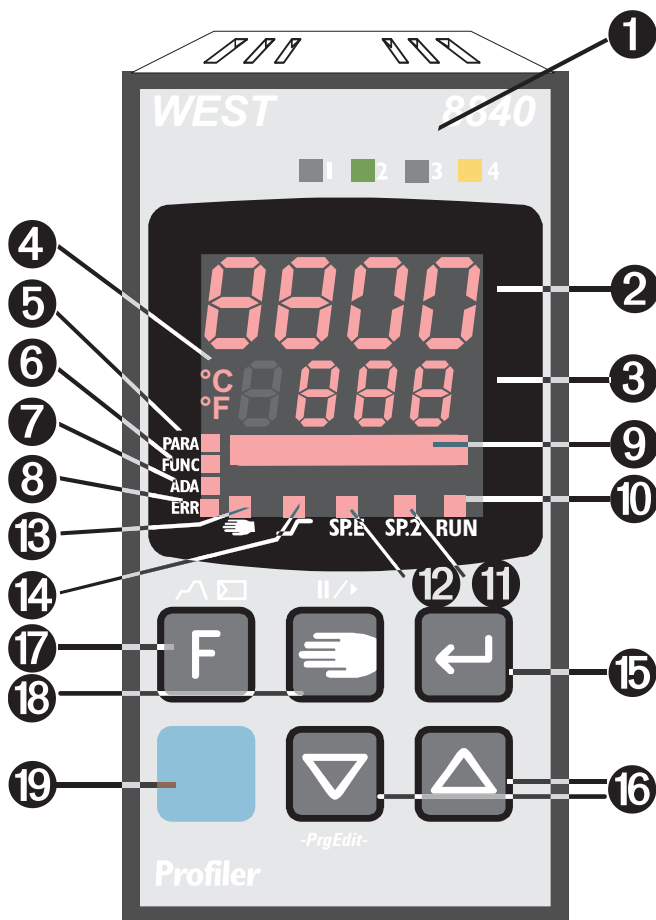
9 RS485 interface (with RS232-RS485 interface converter) *



* Interface description Modbus RTU in separate manual: see page 78.

3 Operation

3.1 Front view



- ❶ Status of switching outputs
Out. 1... 6
- ❷ Process value display
- ❸ Set-point, controller output
- ❹ Signals display on °C or °F
- ❺ Signals *CONF* and *ERR* level
- ❻ Signals active function key
- ❼ Self-tuning active
- ❽ Entry in error list
- ❾ Bargraph or clear text display
- ❿ *SP.2* is effective
- ⓫ *SPE* is effective
- ⓬ Set-point gradient effective
- ⓭ Manual/automatic switch-over:
Off: Automatic
On: Manual (changing possible)
Blinks: Manual (changing not possible (→ *CONF* / *ENTER* / *MAN*))
- ⓮ Enter key:
calls up error list / extended operating level /
- ⓯ Up/down keys:
changing the set-point or the controller output value
- ⓰ Manual mode /spec. function
(→ *CONF* / *LOG1*)
- ⓱ switchover programmer / controller operation or, with pure controller operation, freely programmable function key
- ⓲ programmer: run/stop
controller: automatic/manual
other function (→ *CONF* / *LOG1*)
- ⓳ PC connection for 8800/8840 Configurator (engineering tool)

LED colours:

LED 1, 2, 3, 4: yellow
Bargraph: red
other LEDs: red

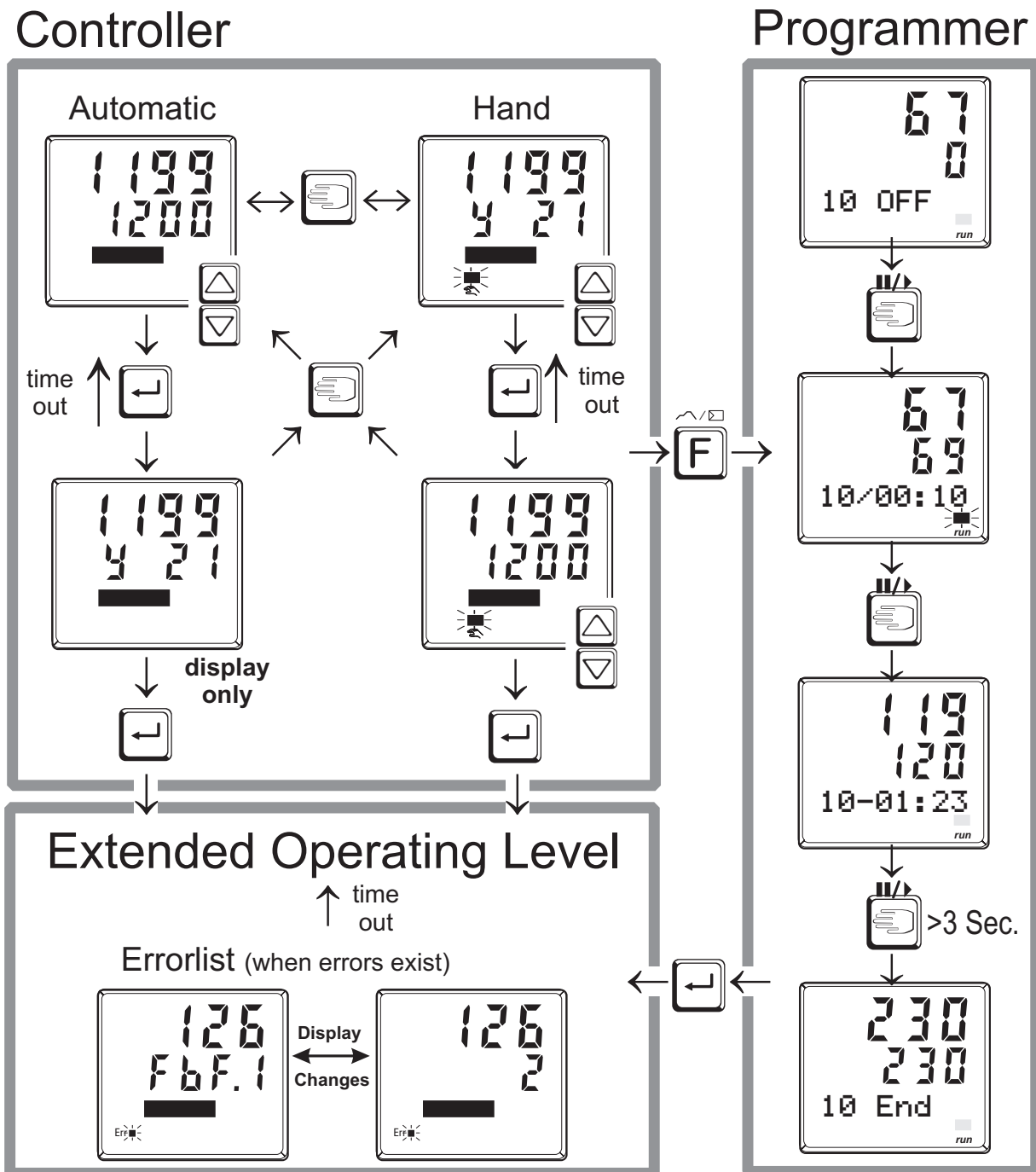
i In the upper display line, the process value is always displayed. At parameter, configuration, calibration as well as extended operating level, the bottom display line changes cyclically between parameter name and parameter value.

3.2 Behaviour after power-on


After supply voltage switch-on, the unit starts with the **operating level**. The unit is in the condition which was active before power-off. If the 8840 profiler was in manual mode at supply voltage switch-off, the controller will re-start with the last output value in manual mode at power-on.

3.3 Operating level



The content of the extended operating level is determined by means of 8800/8840 Configurator (engineering tool). Parameters which are used frequently or the display of which is important can be copied to the extended operating level.



3.4 Error list / Maintenance manager

With one or several errors, the extended operating level always starts with the error list. Signalling an actual entry in the error list (alarm, error) is done by the Err LED in the display. To reach the error list press  twice.



Err LED status	Signification	Proceed as follows
blinks(status E^2)	Alarm due to existing error	Determine the error type in the error list After error correction the unit changes to status I
lit(status I)	Error removed, alarm not acknowledged	Acknowledge the alarm in the error list pressing key  or  The alarm entry was deleted (status I).
off(status I)	No error, all alarm entries deleted	-Not visible except when acknowledging

Error list:

Name	Description	Reason	Possible remedial action
E.1	Internal error, cannot be removed	- E.g. defective EEPROM	- Contact West service - Return unit to our factory
E.2	Internal error, can be reset	- e.g. EMC trouble	- Keep measurement and power supply cables in separate runs - Ensure that interference suppression of contactors is provided
E.3	Configuration error, can be reset	- wrong configuration - missing configuration	- Check interaction of configuration / parameters
E.4	Hardware error	- Codenumber and hardware are not identical	- Contact West service - Elektronik-/Optioncard must be exchanged
FbF.1	Sensor break INP1	- Sensor defective - Faulty cabling	- Replace INP1 sensor - Check INP1 connection
ShE.1	Short circuit INP1	- Sensor defective - Faulty cabling	- Replace INP1 sensor - Check INP1 connection
POL.1	INP1 polarity error	- Faulty cabling	- Reverse INP1 polarity
FbF.2	Sensor break INP2	- Sensor defective - Faulty cabling	- Replace INP2 sensor - Check INP2 connection
ShE.2	Short circuit INP2	- Sensor defective - Faulty cabling	- Replace sensor INP2 - Check INP2 connection
POL.2	INP2 polarity	- Faulty cabling	- Reverse INP2 polarity
FbF.3	Sensor break INP3	- Sensor defective - Faulty cabling	- Replace INP3 sensor - Check INP3 connection
ShE.3	Short circuit INP3	- Sensor defective - Faulty cabling	- Replace sensor INP3 - Check INP3 connection
POL.3	INP3 polarity	- Faulty cabling	- Reverse INP3 polarity

Name	Description	Reason	Possible remedial action
HCA	Heating current alarm (HCA)	- Heating current circuit interrupted, $I < HCA$ or $I > HCA$ (dependent of configuration) - Heater band defective	- Check heating current circuit - If necessary, replace heater band
SSR	Heating current short circuit (SSR)	- Current flow in heating circuit with controller off - SSR defective	- Check heating current circuit - If necessary, replace solid-state relay
LOOP	Control loop alarm (LOOP)	- Input signal defective or not connected correctly - Output not connected correctly	- Check heating or cooling circuit - Check sensor and replace it, if necessary - Check controller and switching device
ADAH	Self-tuning heating alarm (ADAH)	- See Self-tuning heating error status	- see Self-tuning heating error status
ADAC	Self-tuning heating alarm cooling (ADAC)	- See Self-tuning cooling error status	- see Self-tuning cooling error status
L1.1	stored limit alarm 1	- adjusted limit value 1 exceeded	- check process
L1.2	stored limit alarm 2	- adjusted limit value 2 exceeded	- check process
L1.3	stored limit alarm 3	- adjusted limit value 3 exceeded	- check process
LOF.1	time limit value message	- adjusted number of operating hours reached	- application-specific
LOF.2	duty cycle message (digital outputs)	- adjusted number of duty cycles reached	- application-specific
ES	Internal error in DP module	- self-test error - internal communication interrupted	- Switch on the instrument again - Contact West service
DP.1	No access by bus master	- bus error - connector problem - no bus connection	- Check cable - Check connector - Check connections
DP.2	Faulty configuration	- Faulty DP configuration telegram	- Check DP configuration telegram in master
DP.3	Inadmissible parameter setting telegram sent	- Faulty DP parameter setting telegram	- Check DP parameter setting telegram in master
DP.4	No data communication	- Bus error - Address error - Master stopped	- Check cable connection - Check address - Check master setting

- i** Saved alarms (Err-LED is lit) can be acknowledged and deleted with the digital input di1/2/3, the **F**-key or the **☰**-key.
Configuration, see page 37: **CONF / LOG1 / Err.r**
- i** If an alarm is still valid that means the cause of the alarm is not removed so far (Err-LED blinks), then other saved alarms can not be acknowledged and deleted.

Self-tuning heating (AdRH) and cooling (AdRL) error status:

Error status	Description	Behaviour
0	No error	
3	Faulty control action	Re-configure controller (inverse ↔ direct)
4	No response of process variable	The control loop is perhaps not closed: check sensor, connections and process
5	Low reversal point	Increase (AdRH) max. output limiting Y.H , or decrease (AdRL) min. output limiting Y.L.o
6	Danger of exceeded set-point (parameter determined)	If necessary, increase (inverse) or reduce (direct) set-point
7	Output step change too small ($\Delta y > 5\%$)	Increase (AdRH) max. output limiting Y.H , or reduce (AdRL) min. output limiting Y.L.o
8	Set-point reserve too small	Acknowledgment of this error message leads to switch-over to automatic mode. If self-tuning shall be continued, increase set-point (invers), reduce set-point (direct) or decrease set-point range (→ PARA / STEP / SP.LO and SP.H)
9	Impulse tuning failed	The control loop is perhaps not closed: check sensor, connections and process

3.5 Self-tuning

For determination of optimum process parameters, self-tuning is possible. After starting by the operator, the controller makes an adaptation attempt, whereby the process characteristics are used to calculate the parameters for fast line-out to the set-point without overshoot.

The following parameters are optimized when self-tuning:

Parameter set 1:

- Pb1** - Proportional band 1 (heating) in engineering units [e.g. °C]
- t.i1** - Integral time 1 (heating) in [s]
→ only, unless set to **OFF**
- t.d1** - Derivative time 1 (heating) in [s]
→ only, unless set to **OFF**
- t.t1** - Minimum cycle time 1 (heating) in [s]
→ only, unless Adt0 was set to “no self-tuning” during configuration by means of 8800/8840 Configurator.

$Pb2$	- Proportional band 2 (cooling) in engineering units [e.g. °C]
t_{i2}	- Integral time 2 (cooling) in [s] → only, unless set to OFF
t_{d2}	- Derivative time 2 (cooling) in [s] → only, unless set to OFF
t_{c2}	- Minimum cycle time 2 (cooling) in [s] → only, unless Aut0 was set to “no self-tuning” during configuration by means of 8800/8840 Configurator .

Parameter set 2: analogous to parameter set 1 (see page 25)

3.5.1 Preparation for self-tuning

- Adjust the controller measuring range as control range limits. Set values r_{nL} and r_{nH} to the limits of subsequent control.
(Configuration → Controller → lower and upper control range limits)
 $CONF \rightarrow ENTER \rightarrow r_{nL}$ and r_{nH}
- Determine which parameter set shall be optimized.
 - The instantaneously effective parameter set is optimized.
→ Activate the relevant parameter set (1 or 2).
- Determine which parameter set shall be optimized (see tables above).
- Select the self-tuning method
see chapter 3.5.3
 - Step attempt after start-up
 - Pulse attempt after start-up
 - Optimization at the set-point

3.5.2 Optimization after start-up or at the set-point

The two methods are optimization after start-up and at the set-point. As control parameters are always optimal only for a limited process range, various methods can be selected dependent of requirements. If the process behaviour is very different after start-up and directly at the set-point, parameter sets 1 and 2 can be optimized using different methods. Switch-over between parameter sets dependent of process status is possible (see page 25).

Optimization after start-up: (see page 17)

Optimization after start-up requires a certain separation between process value and set-point. This separation enables the controller to determine the control parameters by evaluation of the process when lining out to the set-point. This method optimizes the control loop from the start conditions to the set-point, whereby a wide control range is covered.

We recommend selecting optimization method “**Step attempt after start-up**” with $t_{unE} = 0$ first. Unless this attempt is completed successfully, we recommend a “**Pulse attempt after start-up**”.

Optimization at the set-point: (see page 18)

For optimizing at the set-point, the controller outputs a disturbance variable to the process. This is done by changing the output variable shortly. The process value changed by this pulse is evaluated. The detected process parameters are converted into control parameters and saved in the controller.

This procedure optimizes the control loop directly at the set-point. The advantage is in the small control deviation during optimization.

3.5.3 Selecting the method (CONF / ENTER / EUNE)

Selection criteria for the optimization method:

	Step attempt after start-up	Pulse attempt after start-up	Optimization at the set-point
EUNE = 0	sufficient set-point reserve is provided		sufficient set-point reserve is not provided
EUNE = 1		sufficient set-point reserve is provided	sufficient set-point reserve is not provided
EUNE = 2	always step attempt after start-up		

Sufficient set-point reserve:

inverse controller: (with process value < set-point- (10% of $r_{n\ddot{H}} - r_{n\ddot{L}}$)

direct controller: (with process value > set-point + (10% of $r_{n\ddot{H}} - r_{n\ddot{L}}$)

Step attempt after start-up

Condition: - EUNE = 0 and sufficient set-point reserve provided **or**
 - EUNE = 2

The controller outputs 0% correcting variable or 50% and waits, until the process is at rest (see start-conditions on page 15).

Subsequently, a correcting variable step change to 100% is output.

The controller attempts to calculate the optimum control parameters from the process response. If this is done successfully, the optimized parameters are taken over and used for line-out to the set-point.

With a 3-point controller, this is followed by “cooling”.

After completing the 1st step as described, a correcting variable of -100% (100% cooling energy) is output from the set-point. After successful determination of the “cooling parameters”, line-out to the set-point is using the optimized parameters.

Pulse attempt after start-up

Condition: $\text{RUN} = 1$ and sufficient set-point reserve provided.

The controller outputs 0% correcting variable or Y.L. and waits, until the process is at rest (see start conditions page 15)

Subsequently, a short pulse of 100% is output ($Y=100\%$) and reset.

The controller attempts to determine the optimum control parameters from the process response. If this is completed successfully, these optimized parameters are taken over and used for line-out to the set-point.

With a *3-point controller*, this is followed by “cooling”.

After completing the 1st step as described and line-out to the set-point, correcting variable "heating" remains unchanged and a cooling pulse (100% cooling energy) is output **additionally**. After successful determination of the “cooling parameters”, the optimized parameters are used for line-out to the set-point.

Optimization at the set-point

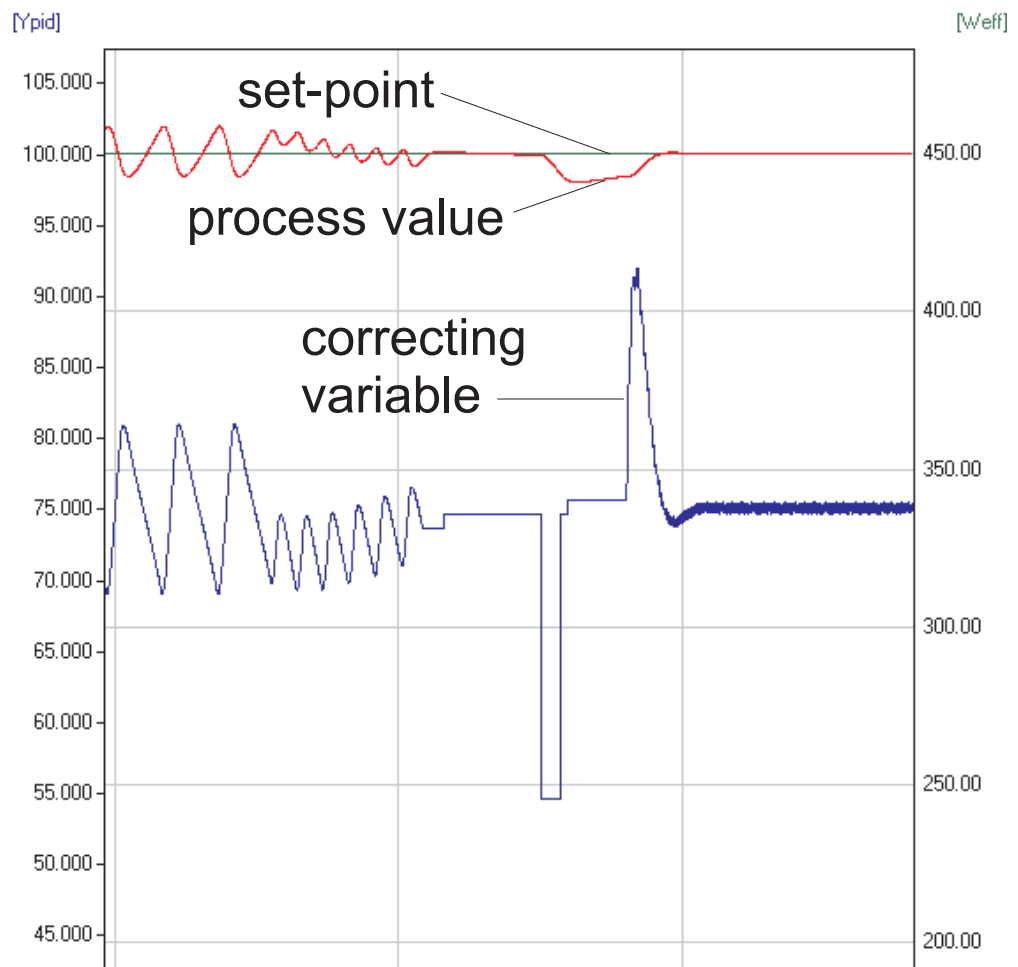
Conditions:

- A sufficient set-point reserve is **not** provided at self-tuning start (see page 17).
- RUN is 0 or 1
- With $\text{SET} = 1$ configured and detection of a process value oscillation by more than $\pm 0,5\%$ of $(r_{n.H} - r_{n.L})$ by the controller, the control parameters are preset for process stabilization and the controller realizes an *optimization at the set-point* (see figure “Optimization at the set-point”).
- when the step attempt after power-on has failed
- with active gradient function ($\text{PARA/SETP/r.SP} \neq \text{OFF}$), the set-point gradient is started from the process value and there isn't a sufficient set-point reserve.

Optimization-at-the-set-point procedure:

The controller uses its instantaneous parameters for control to the set-point. In lined out condition, the controller makes a pulse attempt. This pulse reduces the correcting variable by max. 20% ❶, to generate a slight process value undershoot. The changing process is analyzed and the parameters thus calculated are recorded in the controller. The optimized parameters are used for line-out to the set-point.

Optimization at the set-point



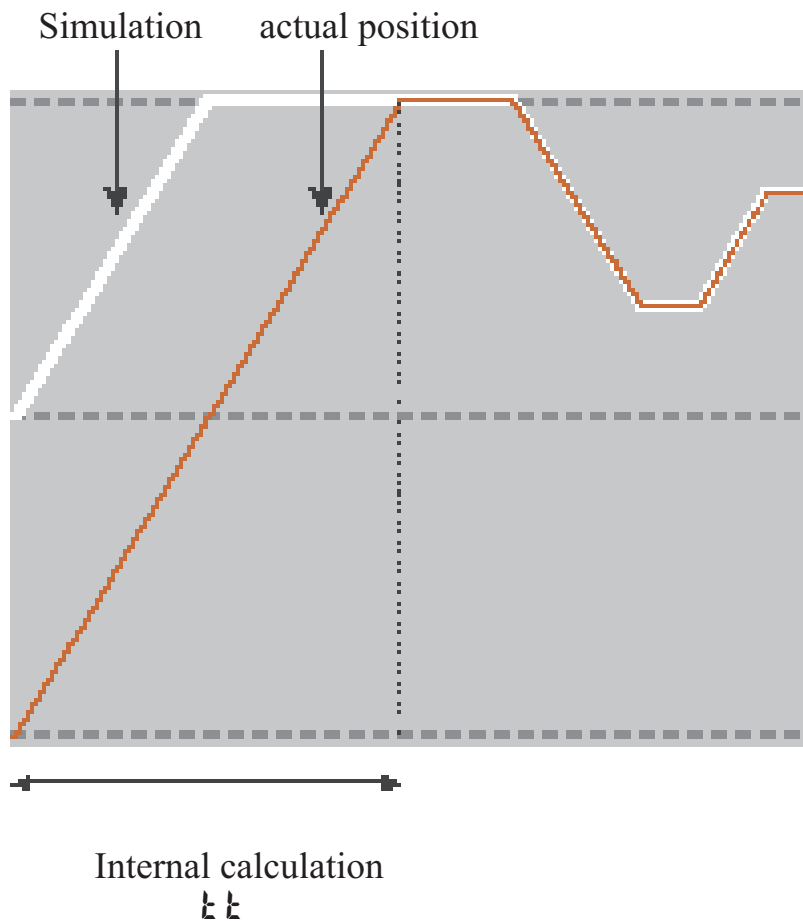
With a *3-point controller*, optimization for the “heating“ or “cooling” parameters occurs dependent of the instantaneous condition.

These two optimizations must be started separately.

❶ If the correcting variable is too low for reduction in lined out condition it is increased by max. 20%.

Optimization at the set-point for 3-point stepping controller

With 3-point stepping controllers, the pulse attempt can be made with or without position feedback. Unless feedback is provided, the controller calculates the motor actuator position internally by varying an integrator with the adjusted actuator travel time. For this reason, precise entry of the actuator travel time (t_t), as time between stops is highly important. Due to position simulation, the controller knows whether an increased or reduced pulse must be output. After supply voltage switch-on, position simulation is at 50%. When the motor actuator was varied by the adjusted travel time in one go, internal calculation occurs, i.e. the position corresponds to the simulation:



Internal calculation always occurs, when the actuator was varied by travel time t_t ***in one go***, independent of manual or automatic mode. When interrupting the variation, internal calculation is cancelled. Unless internal calculation occurred already after self-tuning start, it will occur automatically by closing the actuator once.

Unless the positioning limits were reached within 10 hours, a significant deviation between simulation and actual position may have occurred. In this case, the controller would realize minor internal calculation, i.e. the actuator would be closed by 20 %, and re-opened by 20 % subsequently. As a result, the controller knows that there is a 20% reserve for the attempt.

3.5.4 Self-tuning start

Start condition:



- For process evaluation, a stable condition is required. Therefore, the controller waits until the process has reached a stable condition after self-tuning start.
The rest condition is considered being reached, when the process value oscillation is smaller than $\pm 0,5\%$ of $(r_{n\dot{U}H} - r_{n\dot{U}L})$.
- For self-tuning start after start-up, a 10% difference from $(SP_{LO} \dots SP_{HI})$ is required.

 Self-tuning start can be blocked via 8800/8840 Configurator (engineering tool) (P.Loc).

Start = 0

Only manual start by pressing keys  and  simultaneously or via interface is possible.

Start = 1



Manual start by press keys  and  simultaneously via interface and automatic start after power-on and detection of process oscillations.



Ada LED status	Signification
blinks	Waiting, until process calms down
lit	Self-tuning is running
off	Self-tuning not activ or ended

3.5.5 Self-tuning cancellation

By the operator:

Self-tuning can always be cancelled by the operator. For this, press  and  key simultaneously. With controller switch-over to manual mode after self-tuning start, self-tuning is cancelled. When self-tuning is cancelled, the controller will continue operating using the old parameter values.

By the controller:

If the Err LED starts blinking whilst self-tuning is running, successful self-tuning is prevented due to the control conditions. In this case, self-tuning was cancelled by the controller. The controller continues operating with the old parameters in automatic mode. In manual mode it continues with the old controller output value.

3.5.6 Acknowledgement procedures in case of unsuccessful self-tuning

1. Press keys  and  simultaneously:

The controller continues controlling using the old parameters in automatic mode. The Err LED continues blinking, until the self-tuning error was acknowledged in the error list.

2. Press key  (if configured):

The controller goes to manual mode. The Err LED continues blinking, until the self-tuning error was acknowledged in the error list.

3. Press key  :

Display of error list at extended operating level. After acknowledgement of the error message, the controller continues control in automatic mode using the old parameters.

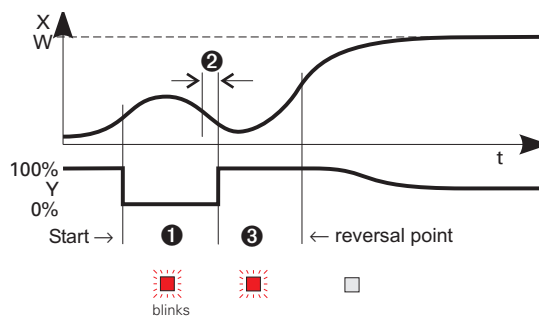
Cancellation causes:

→ page 15: "Error status self-tuning heating () and cooling ()"

3.5.7 Examples for self-tuning attempts (controller inverse, heating or heating/cooling)

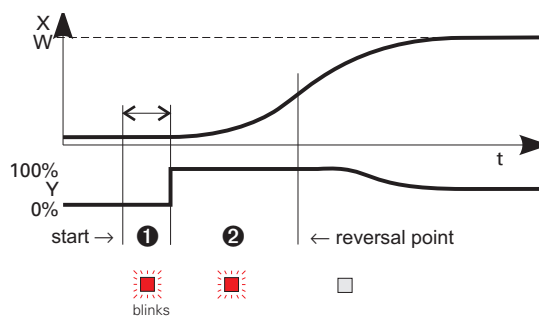
Start: heating power switched on

Heating power Y is switched off (1). When the change of process value X was constant during one minute (2), the power is switched on (3). At the reversal point, the self-tuning attempt is finished and the new parameter are used for controlling to set-point W.



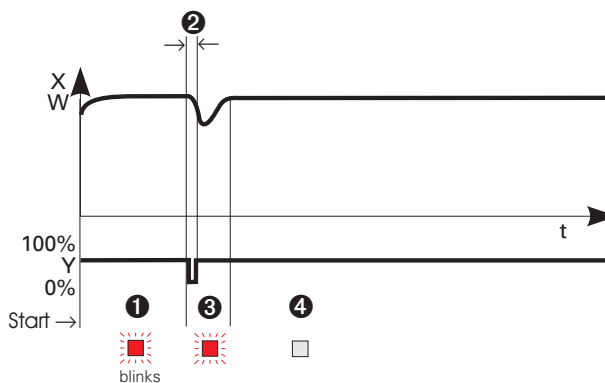
Start: heating power switched off

The controller waits 1,5 minutes (1). Heating power Y is switched on (2). At the reversal point, the self-tuning attempt is finished and control to the set-point is using the new parameters.



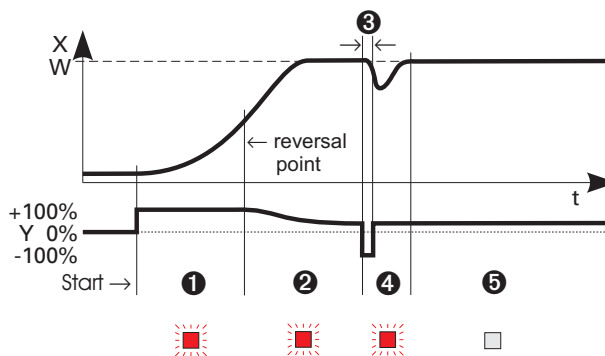
Self-tuning at the set-point ⚠

The process is controlled to the set-point. With the control deviation constant during a defined time (1) (i.e. constant separation of process value and set-point), the controller outputs a reduced correcting variable pulse (max. 20%) (2). After determination of the control parameters using the process characteristic (3), control is started using the new parameters (4).



Three-point controller ⚠

The parameter for heating and cooling are determined in two attempts. The heating power is switched on (1). Heating parameters $Pb1$, t_{i1} , t_{d1} and t_{r1} are determined at the reversal point. Control to the set-point occurs (2). With constant control deviation, the controller provides a cooling correcting variable pulse (3). After determining its cooling parameters $Pb2$, t_{i2} , t_{d2} and t_{r2} (4) from the process characteristics, control operation is started using the new parameters (5).



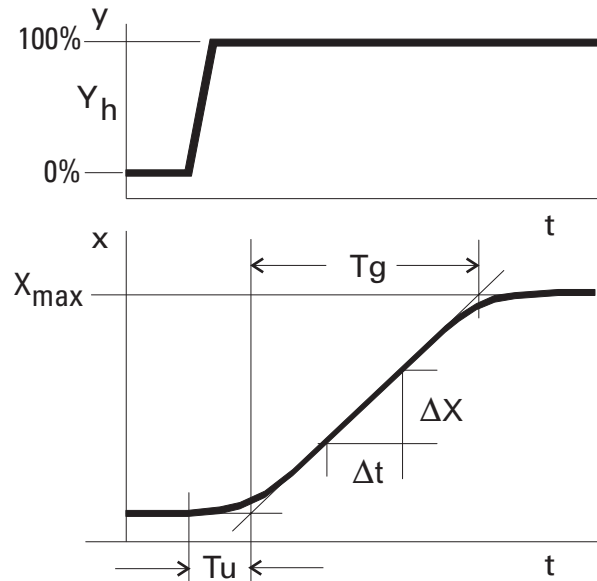
During phase (3), heating and cooling are done simultaneously!

3.6 Manual self-tuning

The optimization aid should be used with units on which the control parameters shall be set without self-tuning.

For this, the response of process variable x after a step change of correcting variable y can be used. Frequently, plotting the complete response curve (0 to 100%) is not possible, because the process must be kept within defined limits.

Values T_g and x_{max} (step change from 0 to 100 %) or Δt and Δx (partial step response) can be used to determine the maximum rate of increase v_{max} .



- y = correcting variable
- Y_h = control range
- T_u = delay time (s)
- T_g = recovery time (s)
- X_{max} = maximum process value

$$v_{max} = \frac{X_{max}}{T_g} = \frac{\Delta x}{\Delta t} \triangleq \text{max. rate of increase of process value}$$

The control parameters can be determined from the values calculated for delay time T_u , maximum rate of increase v_{max} , control range X_h and characteristic K according to the **formulas** given below. Increase $Pb1$, if line-out to the set-point oscillates.

Parameter adjustment effects

Parameter	Control	Line-out of disturbances	Start-up behaviour
$P_b t$ higher	increased damping	slower line-out	slower reduction of duty cycle
lower	reduced damping	faster line-out	faster reduction of duty cycle
$t_d t$ higher	reduced damping	faster response to disturbances	faster reduction of duty cycle
lower	increased damping	slower response to disturbances	slower reduction of duty cycle
$t_i t$ higher	increased damping	slower line-out	slower reduction of duty cycle
lower	reduced damping	faster line-out	faster reduction of duty cycle

Formulas

$$K = V_{max} * T_u$$

With 2-point and 3-point controllers, the cycle time must be adjusted to $t_1 / t_2 \leq 0,25 * T_u$

controller behavior	$P_b t$ [phy. units]	$t_d t$ [s]	$t_i t$ [s]
PID	$1,7 * K$	$2 * T_u$	$2 * T_u$
PD	$0,5 * K$	T_u	OFF
PI	$2,6 * K$	OFF	$6 * T_u$
P	K	OFF	OFF
3-point-stepping	$1,7 * K$	T_u	$2 * T_u$

3.7 Second PID parameter set

The process characteristic is frequently affected by various factors such as process value, correcting variable and material differences.

To comply with these requirements, the 8840 profiler can be switched over between two parameter sets.

Parameter sets $P_{A_r.1}$ and $P_{A_r.2}$ are provided for heating and cooling.

Dependent of configuration ($CONF/LOG/P id.2$), switch-over to the second parameter set ($CONF/LOG/P id.2$) is via one of digital inputs di1, di2, di3, key **F** or interface (OPTION).

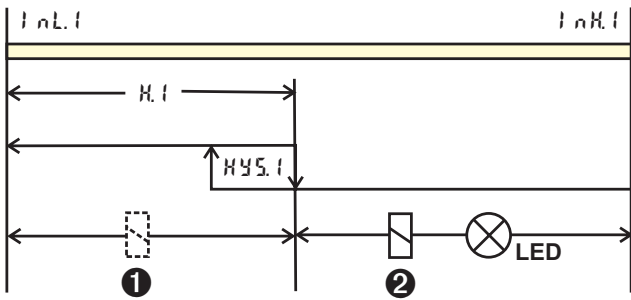


Self-tuning is always done using the active parameter set, i.e. the second parameter set must be active for optimizing.

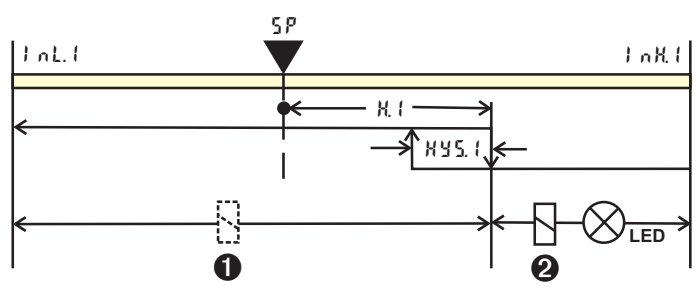
3.8 Alarm handling

Max. three alarms can be configured and assigned to the individual outputs. Generally, outputs `Out.1`... `Out.6` can be used each for alarm signalling. If more than one signal is linked to one output the signals are OR linked. Each of the 3 limit values `L.1`... `L.3` has 2 trigger points `H.x` (Max) and `L.x` (Min), which can be switched off individually (parameter = "OFF"). Switching difference `HYS.x` and delay `DEL.x` of each limit value is adjustable.

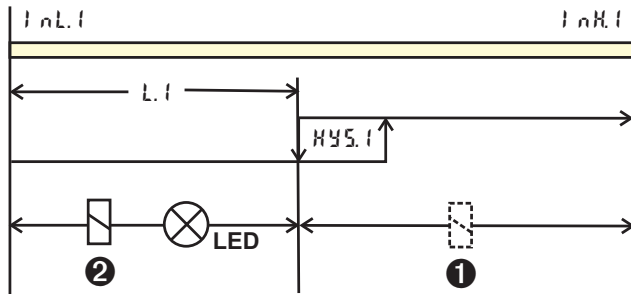
① Operating principle **absolute alarm**
L.1 = OFF



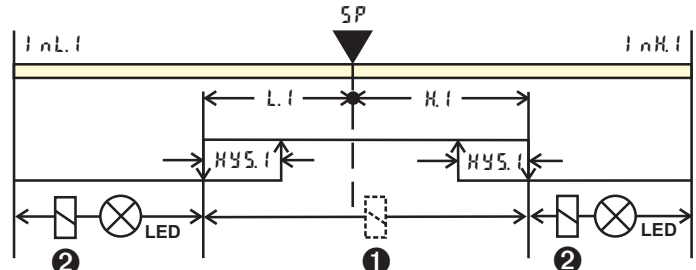
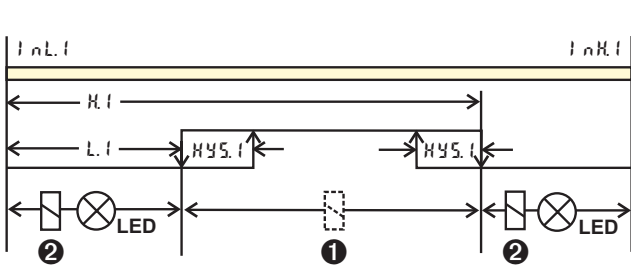
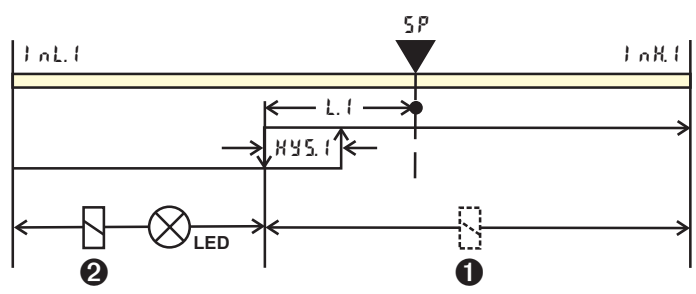
② Operating principle **relative alarm**
L.1 = OFF



H.1 = OFF



H.1 = OFF



①: normally closed (`CONF/Out.x/OrAct = 1`)

②: normally open (`CONF/Out.x/OrAct = 0`)

i The variable to be monitored can be selected separately for each alarm via configuration

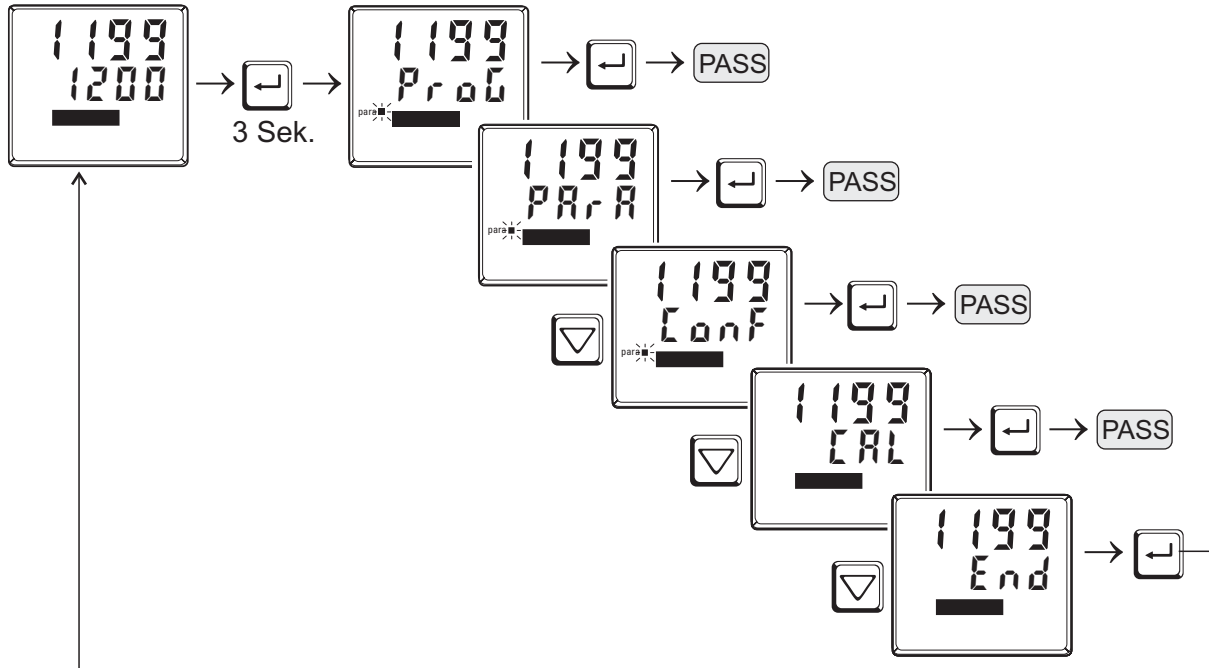
The following variables can be monitored:

- process value
- control deviation x_w (process value - set-point)
- control deviation x_w + suppression after start-up or set-point change
 After switching on or set-point changing, the alarm output is suppressed, until the process value is within the limits for the first time. At the latest after expiration of time $10 \cdot t_i$, the alarm is activated. (t_i = integral time 1; parameter \rightarrow `INTEGR`)
 If t_i is switched off ($t_i = OFF$), this is interpreted as ∞ , i.e. the alarm is not activated, before the process value was within the limits once.
- Measured value INP1
- Measured value INP2
- Measured value INP3
- effective set-point W_{eff}
- correcting variable y (controller output)
- Deviation from SP internal
- Process value - x_2

i If measured value monitoring + alarm status storage is chosen (`CONF / L IN / FNC.X = 2/4`), the alarm relay remains switched on until the alarm is reset in the error list (`L IN ...3 = 1`).

3.9 Operating structure

After supply voltage switch-on, the controller starts with the **operating levels**. The controller status is as before power off.



i **PAR A** - level: At **PAR A** - level, the right decimal point of the bottom display line is *lit continuously*.

i **ConF** - level: At **ConF** - level, the right decimal point of bottom display line *blinks*.

PASS

When safety switch **Loc** is open, only the levels enabled by means of 8800/8840 Configurator (engineering tool) are visible and accessible by entry of the password adjusted by means of 8800/8840 Configurator (engineering tool). Individual parameters accessible without password must be copied to the extended operating level.

i Factory setting: Safety switch **Loc** closed: all levels accessible without restriction, password **PASS = OFF**.

i All levels locked with a password are locked only if safety switch **Loc** is closed.

4.3 Configuration parameters

Ctrl

Name	Value range	Description	Default
SPFn		Basic configuration of setpoint processing	1
	0	set-point controller can be switched over to external set-point (-> LOG1 / SP.E)	
	1	programmer	
	8	standard controller with external offset (SP.E)	
	9	Programmer with external offset (SP.E)	
CLYP		Calculation of the process value	0
	0	standard controller (process value = x1)	
	1	ratio controller (x1/x2)	
	2	difference (x1 - x2)	
	3	Maximum value of x1 and x2. It is controlled with the bigger value. At sensor failure it is controlled with the remaining actual value.	
	4	Minimum value of x1 and x2. It is controlled with the smaller value. At sensor failure it is controlled with the remaining actual value.	
	5	Mean value (x1, x2). With sensor error, controlling is continued with the remaining process value.	
	6	Switching between x1 and x2 (-> LOG1 / I.E.H.G)	
	7	O, function with constant sensor temperature	
8	O, function with measured sensor temperature		
CFnc		Control behaviour (algorithm)	1
	0	on/off controller or signaller with one output	
	1	PID controller (2-point and continuous)	
	2	Δ / Y / Off, or 2-point controller with partial/full load switch-over	
	3	2 x PID (3-point and continuous)	
	4	3-point stepping controller	
	5	3-point stepping controller with position feedback Yp	
6	continuous controller with integrated positioner		
CLdIF		Output action of the PID controller derivative action	0
	0	Derivative action acts only on the measured value.	
nAn	1	Derivative action only acts on the control deviation (set-point is also differentiated)	
	0	no	
CRct	1	yes (-> LOG1 / nAn)	
		Method of controller operation	0
	0	inverse, e.g. heating	
	1	direct, e.g. cooling	
FAIL		Behaviour at sensor break	1
	0	controller outputs switched off	
	1	y = Y2	
	2	y = mean output. The maximum permissible output can be adjusted with parameter Yn.H. To prevent determination of inadmissible values, mean value formation is only if the control deviation is lower than parameter L.Yn.	

Name	Value range	Description	Default
<code>rnl</code>	-1999...9999	X0 (low limit range of control) ❶	-100
<code>rnh</code>	-1999...9999	X100 (high limit range of control) ❶	1200
<code>cycle</code>		Characteristic for 2-point- and 3-point-controllers	0
	0	standard	
	3	with constant cycle (see page 48)	
<code>tune</code>		Auto-tuning at start-up (see page 15)	0
	0	At start-up with step attempt, at set-point with impulse attempt	
	1	At start-up and at set-point with impulse attempt. Setting for fast controlled systems (e.g. hot runner control)	
	2	Always step attempt at start-up	
<code>start</code>		Start of auto-tuning	0
	0	Manual start of auto-tuning	
	1	Manual or automatic start of auto-tuning at power on or when oscillating is detected	
Adt0		Optimization of T1, T2 (only visible with 8800/8840 Configurator!)	0
	0	Automatic optimization	
	1	No optimization	

❶ `rnl` and `rnh` are indicating the range of control on which e.g. the self-tuning is referring

Prog

Name	Value Range	Description	Default
<code>ebas</code>		Timebase of Programmer	0
	0	hours [hh] : minutes [mm]	
	1	minutes [mm] : seconds [ss]	

InP.1

Name	Value range	Description	Default
<code>INP1</code>		INP1 function selection	7
	0	No function (following INP data are skipped)	
	1	Heating current input	
	2	External set-point <code>SPE</code> (switch-over -> <code>LOG1 / SPE</code>)	
	3	Position feedback <code>Yp</code>	
	4	Second process value x2 (ratio, min, max, mean)	
	5	External positioning value <code>Y.E</code> (switch-over -> <code>LOG1 / Y.E</code>)	
	6	No controller input (e.g. limit signalling instead)	
7	Process value x1		

Name	Value range	Description	Default
5.t 4P		Sensor type selection	1
	0	thermocouple type L (-100...900°C) , Fe-CuNi DIN	
	1	thermocouple type J (-100...1200°C) , Fe-CuNi	
	2	thermocouple type K (-100...1350°C), NiCr-Ni	
	3	thermocouple type N (-100...1300°C), Nicrosil-Nisil	
	4	thermocouple type S (0...1760°C), PtRh-Pt10%	
	5	thermocouple type R (0...1760°C), PtRh-Pt13%	
	6	thermocouple type T (-200...400°C), Cu-CuNi	
	7	thermocouple type C (0...2315°C), W5%Re-W26%Re	
	8	thermocouple type D (0...2315°C), W3%Re-W25%Re	
	9	thermocouple type E (-100...1000°C), NiCr-CuNi	
	10	thermocouple type B (0/100...1820°C), PtRh-Pt6%	
	18	special thermocouple	
	20	Pt100 (-200.0 ... 100.0 °C)	
	21	Pt100 (-200.0 ... 850.0 °C)	
	22	Pt1000 (-200.0 ... 850.0 °C)	
	23	special 0...4500 Ohm (preset to KTY11-6)	
	24	special 0...450 Ohm	
	30	0...20mA / 4...20mA ❶	
	40	0...10V / 2...10V ❶	
	41	special -2,5...115 mV ❶	
	42	special -25...1150 mV ❶	
	50	potentiometer 0...160 Ohm ❶	
	51	potentiometer 0...450 Ohm ❶	
52	potentiometer 0...1600 Ohm ❶		
53	potentiometer 0...4500 Ohm ❶		
5.L in		Linearization (only at 5.t 4P = 23 (KTY 11-6), 24 (0...450), 30 (0..20mA), 40 (0..10V), 41 (0...100mV) and 42 (special -25...1150 mV))	0
	0	none	
	1	Linearization to specification. Creation of linearization table with 8800/8840 Configurator (engineering tool) possible. The characteristic for KTY 11-6 temperature sensors is preset.	
Corr		Measured value correction / scaling	0
	0	Without scaling	
	1	Offset correction (at ERR level)	
	2	2-point correction (at ERR level)	
	3	Scaling (at ERR level)	
inF	-1999...9999	Alternative value for error at INP1	FFF
fAI1		Forcing INP1 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

❶ with current and voltage input signals, scaling is required (see chapter 5.3)

INP.2

Name	Value range	Description	Default
I.Fnc		Function selection of INP2	1
	0	no function (subsequent input data are skipped)	
	1	heating current input	
	2	External set-point <i>S.P.E</i> (switch-over -> <i>LOG1 / S.P.E</i>)	
	3	Position feedback <i>Yp</i>	
	4	Second process value x2 (ratio, min, max, mean)	
	5	External positioning value <i>Y.E</i> (switch-over -> <i>LOG1 / Y.E</i>)	
	6	no controller input (e.g. transmitter input instead)	
7	Process value x1		
SEYP		Sensor type selection	30
	30	0...20mA / 4...20mA ①	
	31	0...50mA AC ①	
	50	Potentiometer (0...160 Ohm) ①	
	51	Potentiometer (0...450 Ohm) ①	
	52	Potentiometer (0...1600 Ohm) ①	
	53	Potentiometer (0...4500 Ohm) ①	
Lcorr		Measured value correction / scaling	0
	0	Without scaling	
	1	Offset correction (at <i>CAL</i> level)	
	2	2-point correction (at <i>CAL</i> level)	
3	Scaling (at <i>PAR R</i> level)		
I.nF	-1999...9999	Alternative value for error at INP2	OFF
fAI2		Forcing INP2 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

INP.3





Name	Value range	Description	Default
I.Fnc		Function selection of INP3	1
	0	no function (subsequent input data are skipped)	
	1	heating current input	
	2	External set-point <i>S.P.E</i> (switch-over -> <i>LOG1 / S.P.E</i>)	
	3	<i>Yp</i> input	
	4	Second process value X2	
	5	External positioning value <i>Y.E</i> (switch-over -> <i>LOG1 / Y.E</i>)	
	6	no controller input (e.g. transmitter input instead)	
7	Process value x1		

Configuration level

Name	Value range	Description	Default
5.t 4P		Sensor type selection	30
	0	thermocouple type L (-100...900°C) , Fe-CuNi DIN	
	1	thermocouple type J (-100...1200°C) , Fe-CuNi	
	2	thermocouple type K (-100...1350°C), NiCr-Ni	
	3	thermocouple type N (-100...1300°C), Nicrosil-Nisil	
	4	thermocouple type S (0...1760°C), PtRh-Pt10%	
	5	thermocouple type R (0...1760°C), PtRh-Pt13%	
	6	thermocouple type T (-200...400°C), Cu-CuNi	
	7	thermocouple type C (0...2315°C), W5%Re-W26%Re	
	8	thermocouple type D (0...2315°C), W3%Re-W25%Re	
	9	thermocouple type E (-100...1000°C), NiCr-CuNi	
	10	thermocouple type B (0/100...1820°C), PtRh-Pt6%	
	18	special thermocouple	
	20	Pt100 (-200.0 ... 100,0 °C)	
	21	Pt100 (-200.0 ... 850,0 °C)	
	22	Pt1000 (-200.0 ... 850.0 °C)	
	23	special 0...4500 Ohm (preset to KTY11-6)	
	24	special 0...450 Ohm	
	30	0...20mA / 4...20mA ❶	
	41	special -2,5...115 mV ❶	
	42	special -25...115 0mV ❶	
	50	potentiometer 0...160 Ohm ❶	
	51	potentiometer 0...450 Ohm ❶	
	52	potentiometer 0...1600 Ohm ❶	
53	potentiometer 0...4500 Ohm ❶		
5.L in		Linearization (only at 5.t 4P = 23,24,30,41 and 42 adjustable)	0
	0	none	
	1	Linearization to specification. Creation of linearization table with 8800/8840 Configurator (engineering tool) possible. The characteristic for KTY 11-6 temperature sensors is preset.	
Corr		Measured value correction / scaling (only at 5.t 4P = 23,24,30,41 and 42 adjustable)	0
	0	Without scaling	
	1	Offset correction (at ϵ_{RL} level)	
	2	2-point correction (at ϵ_{RL} level)	
	3	Scaling (at P_{RRR} level)	
1 n.F	-1999...9999	Alternative value for error at INP3	OFF
fAI3		Forcing INP3 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

❶ with current and voltage input signals, scaling is required (see chapter 5.3)

L 10

Name	Value range	Description	Default
Fnc.1		Function of limit 1	1
	0	switched off	
	1	measured value monitoring	
	2	Measured value monitoring + alarm status storage. A stored limit value can be reset via error list,  -key,  -key or a digital input (-> LIMIT / Error)	
	3	signal change (change/minute)	
	4	signal change and storage (change/minute)	
Src.1		Source of limit 1	1
	0	process value	
	1	control deviation xw (process value - set-point)	
	2	control deviation xw (with suppression after start-up and set-point change) After switch-on or set-point changing, the alarm output is suppressed, until the process value is within the limits for the first time. At the latest after elapse of time $10 \cdot t_{int}$ the alarm is activated t_{int} = integral time 1; parameter \rightarrow Limit If t_{int} is switched off ($t_{int} = 0$), this is interpreted as ∞ , i.e. the alarm is not activated, before the process value was within the limits once.	
	3	measured value INP1	
	4	measured value INP2	
	5	measured value INP3	
	6	effective setpoint W_{eff}	
	7	correcting variable y (controller output)	
	8	control variable deviation xw (actual value - internal setpoint) = deviation alarm to internal setpoint	
9	difference x1 - x2 (utilizable e.g. in combination with process value function "mean value" for recognizing aged thermocouples)		
Fnc.2		Function of limit 2	0
	0	switched off	
	1	measured value monitoring	
	2	Measured value monitoring + alarm status storage. A stored limit value can be reset via error list,  -key,  -key or a digital input (-> LIMIT / Error)	
	3	signal change (change/minute)	
	4	signal change and storage (change/minute)	

Name	Value range	Description	Default
Src.2		Source of limit 2	0
	0	process value	
	1	control deviation xw (process value - set-point)	
	2	control deviation xw (with suppression after start-up and set-point change) After switch-on or set-point changing, the alarm output is suppressed, until the process value is within the limits for the first time. At the latest after elapse of time 10 t ₁ the alarm is activated. t ₁ = integral time 1; parameter → t ₁ (Err)) If t ₁ is switched off (t ₁ = 0), this is interpreted as ∞, i.e. the alarm is not activated, before the process value was within the limits once.	
	3	measured value INP1	
	4	measured value INP2	
	5	measured value INP3	
	6	effective setpoint Weff	
	7	correcting variable y (controller output)	
	8	control variable deviation xw (actual value - internal setpoint) = deviation alarm to internal setpoint	
9	difference x1 - x2 (utilizable e.g. in combination with process value function "mean value" for recognizing aged thermocouples		
Func.3		Function of limit 3	0
	0	switched off	
	1	measured value monitoring	
	2	Measured value monitoring + alarm status storage. A stored limit value can be reset via error list, [F]-key, [E]-key or a digital input (-> L001 / Err.r)	
	4	signal change and storage (change/minute)	
Src.3		Source of limit 3	0
	0	process value	
	1	control deviation xw (process value - set-point)	
	2	control deviation xw (with suppression after start-up and set-point change) After switch-on or set-point changing, the alarm output is suppressed, until the process value is within the limits for the first time. At the latest after elapse of time 10 t ₁ the alarm is activated. t ₁ = integral time 1; parameter → t ₁ (Err)) If t ₁ is switched off (t ₁ = 0), this is interpreted as ∞, i.e. the alarm is not activated, before the process value was within the limits once.	
	3	measured value INP1	
	4	measured value INP2	
	5	measured value INP3	
	6	effective setpoint Weff	
	7	correcting variable y (controller output)	
	8	control variable deviation xw (actual value - internal setpoint) = deviation alarm to internal setpoint	
9	difference x1 - x2 (utilizable e.g. in combination with process value function "mean value" for recognizing aged thermocouples		

Name	Value range	Description	Default
H.C.A.L		Alarm heat current function (INP2)	0
	0	switched off	
	1	Overload short circuit monitoring	
L.P.A.L		Break and short circuit monitoring	
	0	switched off / inactive	
	1	active. If $t_{i=0}$ LOOP alarm is inactive!	
Hour	OFF...999999	Operating hours (only visible with 8800/8840 Configurator!)	OFF
Swit	OFF...999999	Output switching cycles (only visible with 8800/8840 Configurator!)	OFF

Out. 1

Name	Value range	Description	Default
O.A.c.t		Method of operation of output OUT1	0
	0	direct / normally open	
Y.1	1	inverse / normally closed	
		Controller output Y1	1
Y.2	0	not active	
	1	active	
Y.2		Controller output Y2	0
	0	not active	
L.l.n.1	1	active	
		Limit 1 signal	0
L.l.n.2	0	not active	
	1	active	
L.l.n.3		Limit 2 signal	0
	0	not active	
L.l.n.3	1	active	
		Limit 3 signal	0
L.P.A.L	0	not active	
	1	active	
H.C.A.L		Interruption alarm signal (LOOP)	0
	0	not active	
H.C.A.L	1	active	
		Heat current alarm signal	0
H.C.S.C	0	not active	
	1	active	
H.C.S.C		Solid state relay (SSR) short circuit signal	0
	0	not active	
P.E.n.d	1	active	
		Message "Programm end"	0
P.E.n.d	0	not active	
	1	active	
F.A.l.1		INP1 error signal	0
	0	not active	
F.A.l.1	1	active	

Name	Value range	Description	Default
FR.2		INP2 error signal	0
	0	not active	
	1	active	
FR.3		INP3 error signal	0
	0	not active	
	1	active	
PrG.1		Programmer Control track 1	
	0	not active	
	1	active	
PrG.2		Programmer Control track 2	
	0	not active	
	1	active	
PrG.3		Programmer Control track 3	
	0	not active	
	1	active	
PrG.4		Programmer Control track 4	
	0	not active	
	1	active	
CALL		Operator call	
	0	not active	
	1	active	
fOut		Forcing OUT1 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

Out.2

Configuration parameters Out.2 as Out.1 except for: Default Y.1 = 0 Y.2 = 1

Out.3

Name	Value range	Description	Default
O.TYP		Signal type selection OUT3	0
	0	relay / logic (only visible with current/logic voltage)	
	1	0 ... 20 mA continuous (only visible with current/logic/voltage)	
	2	4 ... 20 mA continuous (only visible with current/logic/voltage)	
	3	0...10 V continuous (only visible with current/logic/voltage)	
	4	2...10 V continuous (only visible with current/logic/voltage)	
O.RCT		Method of operation of output OUT3 (only visible when O.TYP=0)	1
	0	direct / normally open	
	1	inverse / normally closed	
Y.1		Controller output Y1 (only visible when O.TYP=0)	0
	0	not active	
	1	active	

Name	Value range	Description	Default
Y2		Controller output Y2 (only visible when O.TYP=0)	0
	0	not active	
	1	active	
L.ln.1		Limit 1 signal (only visible when O.TYP=0)	1
	0	not active	
	1	active	
L.ln.2		Limit 2 signal (only visible when O.TYP=0)	0
	0	not active	
	1	active	
L.ln.3		Limit 3 signal (only visible when O.TYP=0)	0
	0	not active	
	1	active	
L.P.AL		Interruption alarm signal (LOOP) (only visible when O.TYP=0)	0
	0	not active	
	1	active	
H.C.AL		Heating current alarm signal (only visible when O.TYP=0)	0
	0	not active	
	1	active	
H.C.SC		Solid state relay (SSR) short circuit signal (only visible when O.TYP=0)	0
	0	not active	
	1	active	
P.End		Message "Programm end"	0
	0	not active	
	1	active	
F.A.1		INP1 error (only visible when O.TYP=0)	0
	0	not active	
	1	active	
F.A.2		INP2 error (only visible when O.TYP=0)	0
	0	not active	
	1	active	
F.A.3		INP3 error (only visible when O.TYP=0)	0
	0	not active	
	1	aktiv	
Pr.G.1		Programmer Control track 1	0
	0	not active	
	1	active	
Pr.G.2		Programmer Control track 2	0
	0	not active	
	1	active	
Pr.G.3		Programmer Control track 3	0
	0	not active	
	1	active	
Pr.G.4		Programmer Control track 4	0
	0	not active	
	1	active	

Name	Value range	Description	Default
CALL		Operator call	0
	0	not active	
	1	active	
Out.0	-1999...9999	Scaling of the analog output for 0% (0/4mA or 0/2V, only visible when O.TYP=1..5)	0
Out.1	-1999...9999	Scaling of the analog output for 100% (20mA or 10V, only visible when O.TYP=1..5)	100
Osrc		Signal source of the analog output OUT3 (only visible when O.TYP=1..5)	1
	0	not used	
	1	controller output y1 (continuous)	
	2	controller output y2 (continuous)	
	3	process value	
	4	effective set-point Weff	
	5	control deviation xw (process value - set-point)	
	6	measured value position feedback Yp	
	7	measured value INP1	
	8	measured value INP2	
9	measured value INP3		
fOut		Forcing OUT3 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

Out.4

Configuration parameters Out.4 as Out.3

Out.5

Configuration parameters Out.2 as Out.1 except for: Default $y.1 = 0$ $y.2 = 0$

Out.6

Configuration parameters Out.2 as Out.1 except for: Default $y.1 = 0$ $y.2 = 0$







Method of operation and usage of output Out.1 to Out.6:






Is more than one signal chosen active as source, those signals are OR-linked.

LOG1

Name	Value range	Description	Default
Lsr		Local / Remote switching (Remote: adjusting of all values by front keys is blocked)	0
	0	no function (switch-over via interface is possible)	
	1	always active	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
	5	[F] - key switches	

Name	Value range	Description	Default
SP2		Switching to second setpoint SP2	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
	5	 - key switches	
SPE		Switching to external setpoint SPE	0
	0	no function (switch-over via interface is possible)	
	1	always active	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
Y2		Y/Y2 switching	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
	5	 - key switches	
YE		Switching to fixed control output YE	0
	0	no function (switch-over via interface is possible)	
	1	always activated (manual station)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
AM		Automatic/manual switching	0
	0	no function (switch-over via interface is possible)	
	1	always activated (manual station)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
COFF		Switching off the controller	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
	5	 - key switches	
	6	 - key switches	

Configuration level

Name	Value range	Description	Default
n.Loc		Blockage of hand function	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
Err.r	5	 - key switches	
		Reset of all error list entries	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
P.id.2	5	 - key switches	
	6	 - key switches	
		Switching of parameter set (Pb, ti, td)	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
P.run	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
	5	 - key switches	
		Programmer-Run/Stop (see Page 68)	0
P.off	0	no function	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
I.ChG		Switching of the actual process value between Inp1 and X2	0
	0	no function (switch-over via interface is possible)	
	2	DI1 switches	
	3	DI2 switches (only visible with OPTION)	
	4	DI3 switches (only visible with OPTION)	
d.fn	5	 - key switches	
		Function of digital inputs (valid for all inputs)	0
	0	direct	
	1	inverse	
fDI1	2	toggle key function	
		Forcing di1 (only visible with 8800/8840 Configurator!)	0
fDI2	0	No forcing	
	1	Forcing via serial interface	
		Forcing di2 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

Name	Value range	Description	Default
fdi3		Forcing di3 (only visible with 8800/8840 Configurator!)	0
	0	No forcing	
	1	Forcing via serial interface	

o b h r

Name	Value range	Description	Default
bRud		Baudrate of the interface (only visible with OPTION)	2
	0	2400 Baud	
	1	4800 Baud	
	2	9600 Baud	
	3	19200 Baud	
Rddr	1...247	Address on the interace (only visible with OPTION)	1
Prty		Data parity on the interface (only visible with OPTION)	1
	0	no parity (2 stop bits)	
	1	even parity	
	2	odd parity	
	3	no parity (1 stopbit)	
dELY	0...200	Delay of response signal [ms] (only visible with OPTION)	0
Unit		Unit	1
	0	without unit	
	1	°C	
	2	°F	
dP		Decimal point (max. number of digits behind the decimal point)	0
	0	no digit behind the decimal point	
	1	1 digit behind the decimal point	
	2	2 digits behind the decimal point	
	3	3 digits behind the decimal point	
LEd		Function allocation of status LEDs 1 / 2 / 3 / 4	0
	10	OUT1, OUT2, OUT3, OUT4	
	11	Heating, alarm 1, alarm 2, alarm 3	
	12	Heating, cooling, alarm 1, alarm 2	
	13	Cooling, heating, alarm 1, alarm 2	
	14	Bus error	
	20	Y1, Y2, track1, track2	
	21	Y2, Y1, track1, track2	
	22	track1, track2, track3, track4	
	dISP	0...10	Display luminosity
dDEL	0..200	Modem delay [ms] Additional delay time, before the received message is evaluated in the Modbus. This time is required, unless messages are transferred continuously during modem transmission.	0
dPRd	0...126	Profibus address	126
bc.wP		Behaviour as backup controller	0
	0	No backup functionality	
	1	With backup functionality	

Name	Value range	Description	Default
FrEq		Switching 50 Hz / 60 Hz (only visible with 8800/8840 Configurator!)	0
	0	50 Hz	
	1	60 Hz	
ICof		Block controller off (only visible with 8800/8840 Configurator!)	0
	0	Released	
	1	Blocked	
IAda		Block auto tuning (only visible with 8800/8840 Configurator!)	0
	0	Released	
	1	Blocked	
IExo		Block extended operating level (only visible with 8800/8840 Configurator!)	0
	0	Released	
	1	Blocked	
ILat		Suppression error storage	0
	0	Released	
	1	Blocked	
PTmp		Block temporary programm changes	0
	0	Released	
	1	Blocked	
pPre		Block Preset to end and reset	0
	0	Released	
	1	Blocked	
pRun		Block Run / Stop	0
	0	Released	
	1	Blocked	
pSwi		Block switch-over to controller	0
	0	Released	
	1	Blocked	
pCom		Block general p rogram-parameter (<i>b.L o , b.H i , d.00</i>)	0
	0	Released	
	1	Blocked	
Pass	OFF...9999	Password (only visible with 8800/8840 Configurator!)	OFF
IPar		Block parameter level (only visible with 8800/8840 Configurator!)	0
	0	Released	
ICnf		Block configuration level (only visible with 8800/8840 Configurator!)	0
	0	Released	
	1	Block	
ICal		Block calibration level (only visible with 8800/8840 Configurator!)	0
	0	Released	
	1	Blocked	


❶ with current and voltage input signals, scaling is required (see chapter 5.3)

Name	Value range	Description	Default
CDis3		Display 3 controller operating level (only visible with 8800/8840 Configurator!)	2
	0	No value / only text	
	1	Display of value	
	2	Output value as bargraph	
	3	Control deviation as bargraph	
	4	Process value as bargraph	
TDis3	2...60	Display 3 display alternation time [s] (only visible with 8800/8840 Configurator!)	10
PDis3		display 3 programmer-operating level	0
	0	Segm.-No., Segm.-Type, Progr.-remaining time	
	1	Segm.-No., Segm.-Type, Segm.-remaining time	
	2	Segm.-No., Segm.-Type, net-time	
	3	Segm.-No., Segm.-Type, Progr.-remaining time	
	4	Segm.-No., Segm.-Type, Segm.-remaining time	
5	Segm.-No., Segm.-Type, net-time		
T.dis3	8 characters	Text display 3	
T.InF1	8 characters	Text Inf.1	
T.InF2	8 characters	Text Inf.2	
t.PrG01	8 characters	Text Program 1	
t.PrG02	8 characters	Text Program 2	
• • •			
t.PrG16	8 characters	Text Program16	

L i n (only visible with 8800/8840 Configurator)

Name	Value range	Description	Default
L i n		Linearization for inputs INP1 or INP3 Access to this table is always with selection special thermocouple for i n P.1 or i n P.3 or with setting S.L i n = 1 : special linearization for linearization. Default: KTY 11-6 (0...4,5 kOhm)	
i n.1	-999.0..99999	Input value 1 The signal is in [μ V] or in [Ω] dependent of input type	1036
O u.1	0,001...9999	Output value 1 Signal assigned to i n.1	-49,94
i n.2	-999.0..99999	Input value 2 The signal is in [μ V] or in [Ω] dependent of input type	1150
O u.2	0,001...9999	Output value 2 Signal assigned to i n.2	-38,94
⋮	⋮	⋮	⋮
i n.16	-999.0..99999	Input value 16 The signal is in [μ V] or in [Ω] dependent of input type	4470
O u.16	0,001...9999	Output value 1 6 Signal assigned to i n.16	150,0

 **Resetting the controller configuration to factory setting (Default)**
→ chapter 12.1 (page 85)

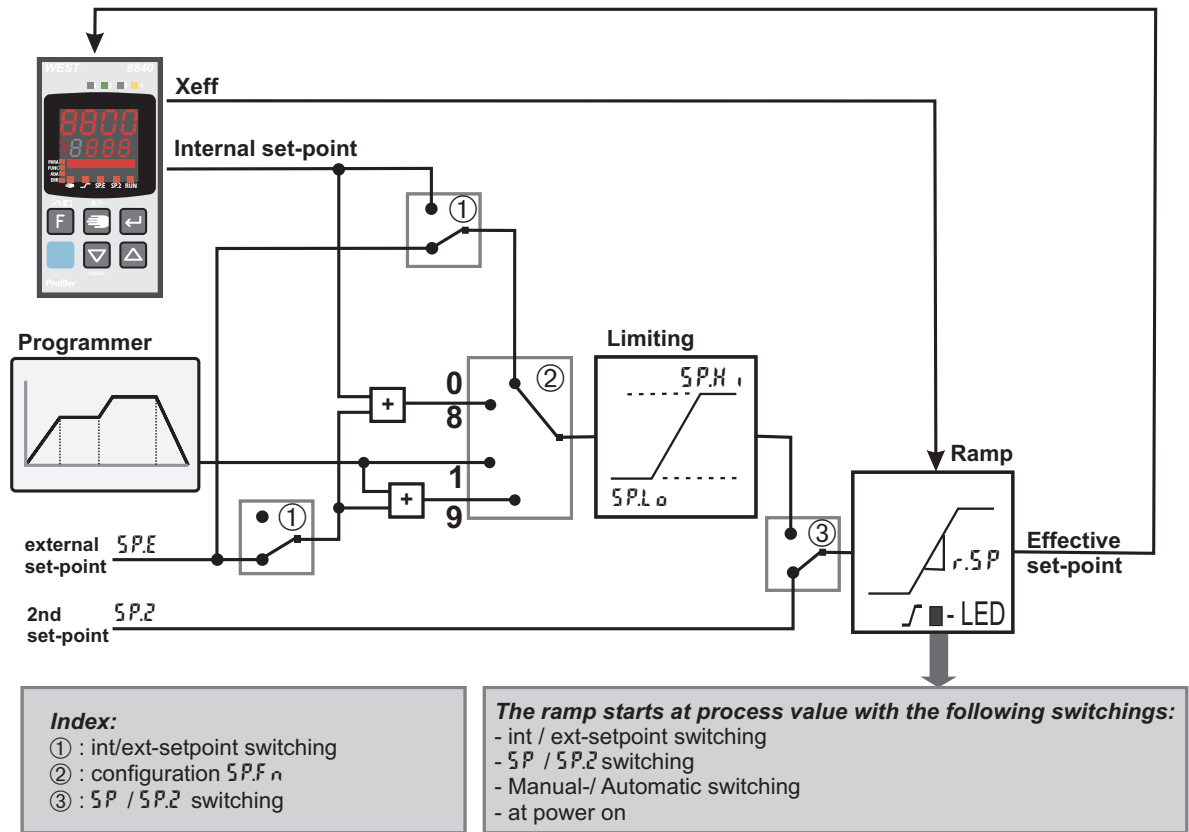
 **8800/8840 Configurator - the engineering tool for the West controller series**
3 engineering tools with different functionality facilitating 8840 profiler configuration and parameter setting are available (see chapter 10: *Accessory equipment with ordering information*).

In addition to configuration and parameter setting, the engineering tools are used for data acquisition and offer long-term storage and print functions. The engineering tools are connected to the 8840 profiler via the front-panel interface by means of PC (Windows 95 / 98 / NT) and a PC adaptor.

Description 8800/8840 Configurator:
see chapter 9: *8800/8840 Configurator* (page 77).

4.4 Set-point processing

The set-point processing structure is shown in the following picture:



Set-point gradient / ramp

To prevent set-point step changes, parameter \rightarrow set-point $\rightarrow r.SP$ can be adjusted to a maximum rate of change. This gradient is effective in positive and negative direction..

With parameter $r.SP$ set to **OFF** (default), the gradient is switched off and set-point changes are realized directly.

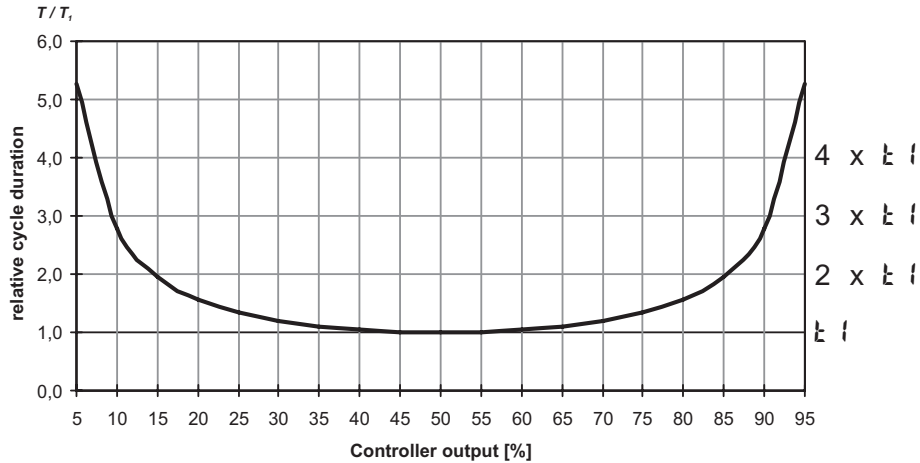
(for parameter: see page 59)

4.5 8840 profiler cooling functions

With the 8840 profiler, configuration parameter CYCL ($\text{CONF}/\text{ENTER}/\text{CYCL}$) can be used for matching the cycle time of 2-point and 3-point controllers. This can be done using the following 4 methods.

4.5.1 Standard ($\text{CYCL} = 0$)

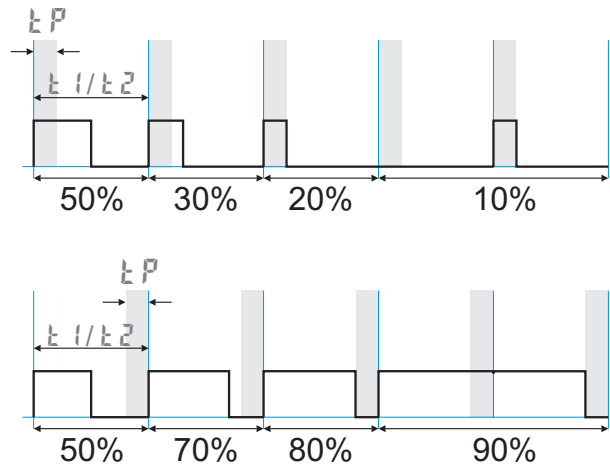
The adjusted cycle times t_1 and t_2 are valid for 50% or -50% correcting variable. With very small or very high values, the effective cycle time is extended to prevent unreasonably short on and off pulses. The shortest pulses result from $\frac{1}{4} \times t_1$ or $\frac{1}{4} \times t_2$. The characteristic curve is also called “bath tub curve”



Parameters to be adjusted: t_1 : min. cycle time 1 (heating) [s]
 (PARA/ENTER) t_2 : min. cycle time 2 (cooling) [s]

4.5.2 Heating and cooling with constant period ($\text{CYCL} = 3$)

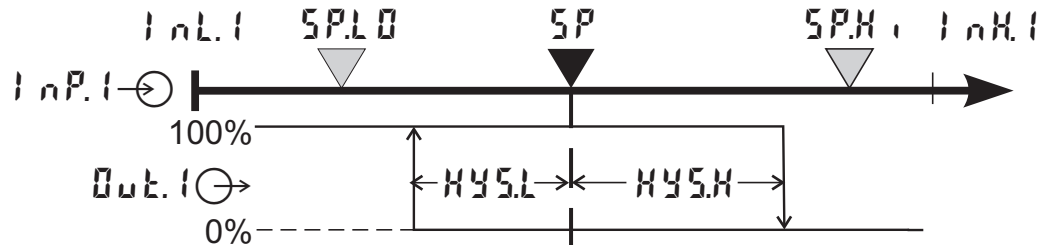
t_1 and t_2 are met in the overall output range. To prevent unreasonably short pulses, parameter t_P is used for adjusting the shortest pulse duration. With small correcting values which require a pulse shorter than the value adjusted in t_P , this pulse is suppressed. However, the controller stores the pulse and totalizes further pulses, until a pulse of duration t_P can be output.



Parameters to be adjusted: t_1 : Min. cycle time 1 (heating) [s]
 (PARA/ENTER) t_2 : min. cycle time 2 (cooling) [s]
 t_P : min. pulse length [s]

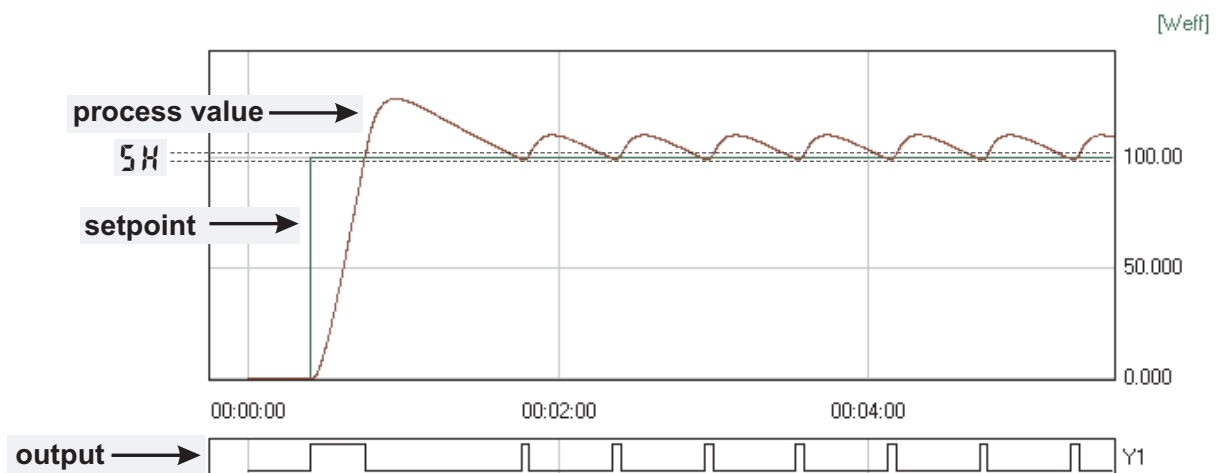
4.6 Configuration examples

4.6.1 On-Off controller / Signaller (inverse)

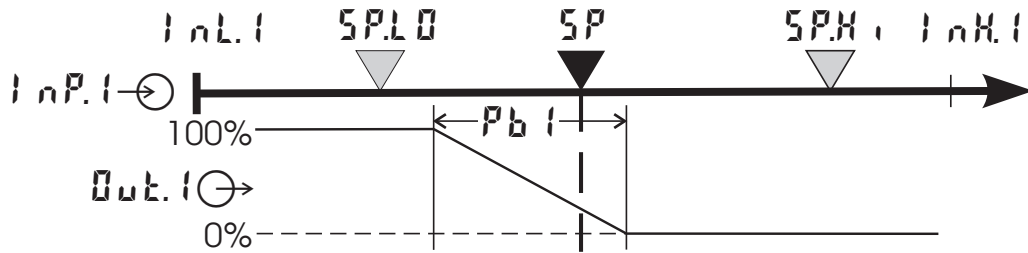


CONF/Enter:	SPFn = 0	set-point controller
	CFnc = 0	signaller with one output
	CAct = 0	inverse action (e.g. Heating applications)
CONF/Out.1:	OAct = 0	action Out.1 direct
	Y1 = 1	control output Y1 active
PARA/Enter:	HYSL = 0...9999	switching difference (below set-point)
PARA/Enter:	HYSH = 0...9999	switching difference (above set-point)
PARA/SETP:	SP.L0 = -1999...9999	set-point limit low for Weff
	SP.H0 = -1999...9999	set-point limit high for Weff

i For direct signaller action, the controller action must be changed (CONF / Enter / CAct = 1)

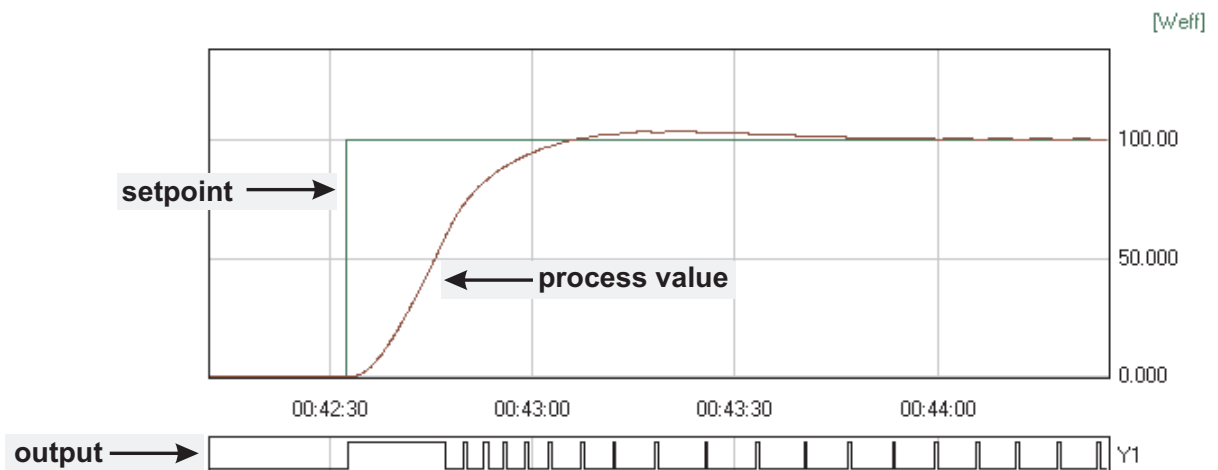


4.6.2 2-point controller (inverse)

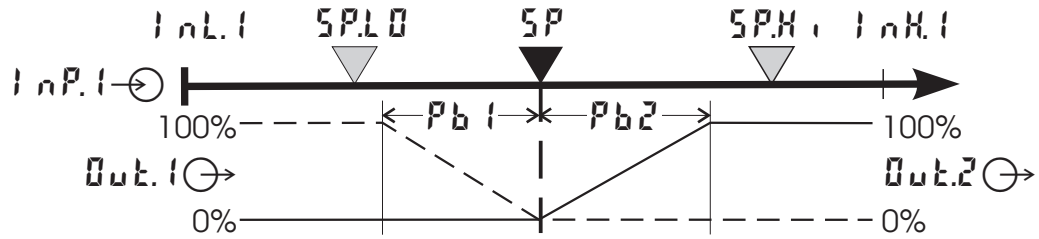


<code>CONF / ENTR:</code>	<code>SPFn</code>	<code>= 0</code>	set-point controller
	<code>CFnc</code>	<code>= 1</code>	2-point controller (PID)
	<code>CAct</code>	<code>= 0</code>	inverse action (e.g. heating applications)
<code>CONF / OUT.1:</code>	<code>ORct</code>	<code>= 0</code>	action $Out.1$ direct
	<code>Y1</code>	<code>= 1</code>	control output Y1 active
<code>PARA / ENTR:</code>	<code>Pbl</code>	<code>= 1...9999</code>	proportional band 1 (heating) in units of phys. quantity (e.g. °C)
	<code>ti1</code>	<code>= 0,1...9999</code>	integral time 1 (heating) in sec.
	<code>td1</code>	<code>= 0,1...9999</code>	derivative time 1 (heating) in sec.
	<code>tl</code>	<code>= 0,4...9999</code>	min. cycle time 1 (heating)
<code>PARA / SEEP:</code>	<code>SP.L0</code>	<code>= -1999...9999</code>	set-point limit low for Weff
	<code>SP.H0</code>	<code>= -1999...9999</code>	set-point limit high for Weff

i For direct action, the controller action must be changed (`CONF / ENTR / CAct = 1`).

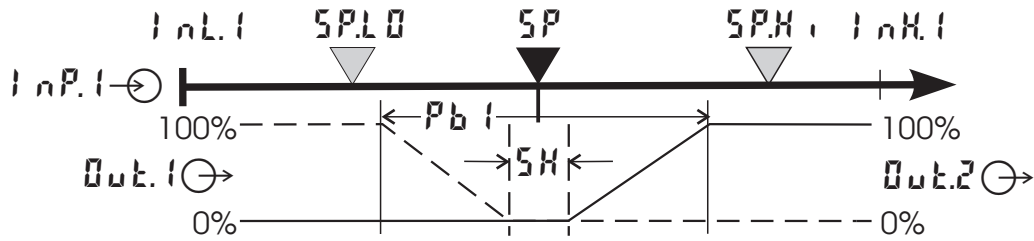


4.6.3 3-point controller (relay & relay)



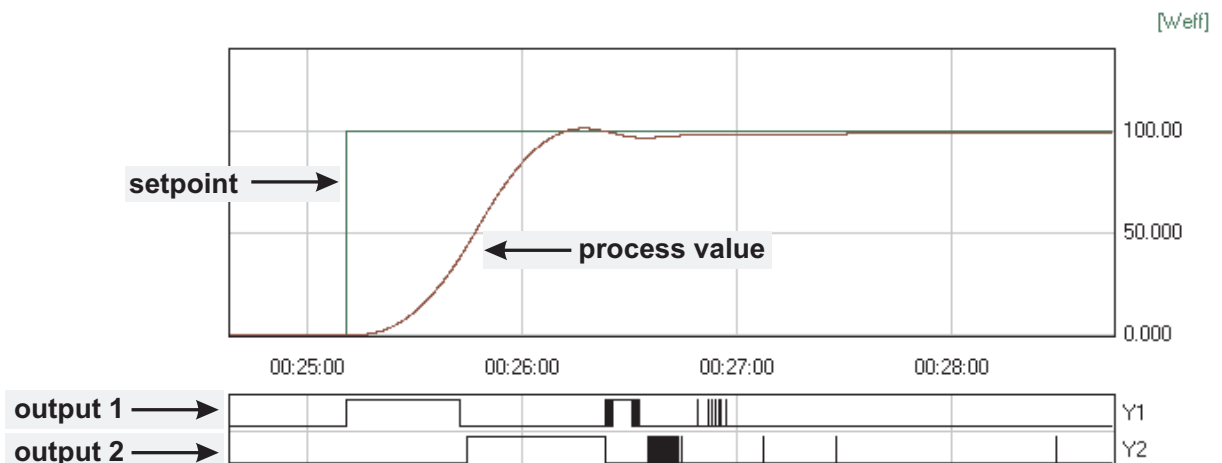
<code>CONF / Contr:</code>	<code>SPFn</code>	<code>= 0</code>	set-point controller
	<code>CFnc</code>	<code>= 3</code>	3-point controller (2xPID)
	<code>CAct</code>	<code>= 0</code>	action inverse (e.g. heating applications)
<code>CONF / Out.1:</code>	<code>ORct</code>	<code>= 0</code>	action <code>Out.1</code> direct
	<code>Y1</code>	<code>= 1</code>	control output Y1 active
	<code>Y2</code>	<code>= 0</code>	control output Y2 not active
<code>CONF / Out.2:</code>	<code>ORct</code>	<code>= 0</code>	action <code>Out.2</code> direct
	<code>Y1</code>	<code>= 0</code>	control output Y1 not active
	<code>Y2</code>	<code>= 1</code>	control output Y2 active
<code>PARA / Contr:</code>	<code>Pb1</code>	<code>= 1...9999</code>	proportional band 1 (heating) in units of phys. quantity (e.g. °C)
	<code>Pb2</code>	<code>= 1...9999</code>	proportional band 2 (cooling) in units of phys. quantity (e.g. °C)
	<code>t i1</code>	<code>= 0,1...9999</code>	integral time 1 (heating) in sec.
	<code>t i2</code>	<code>= 0,1...9999</code>	derivative time 2 (cooling) in sec.
	<code>t d1</code>	<code>= 0,1...9999</code>	integral time 1 (heating) in sec.
	<code>t d2</code>	<code>= 0,1...9999</code>	derivative time 2 (cooling) in sec.
	<code>t1</code>	<code>= 0,4...9999</code>	min. cycle time 1 (heating)
	<code>t2</code>	<code>= 0,4...9999</code>	min. cycle time 2 (cooling)
	<code>SH</code>	<code>= 0...9999</code>	neutr. zone in units of phys.quantity
<code>PARA / SEtP:</code>	<code>SPLO</code>	<code>= -1999...9999</code>	set-point limit low for Weff
	<code>SPH1</code>	<code>= -1999...9999</code>	set-point limit high for Weff

4.6.4 3-point stepping controller (relay & relay)

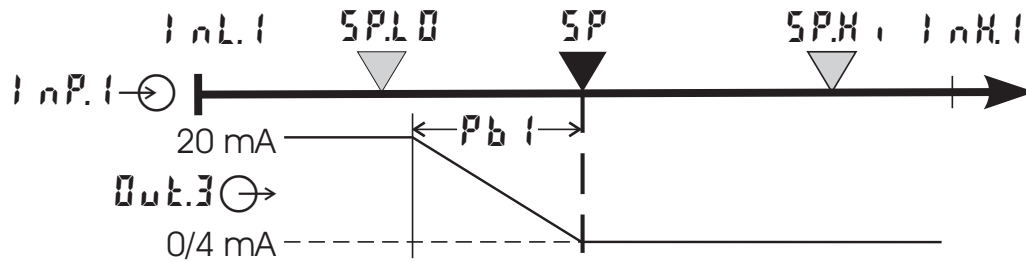


CONF / ENTR:	SPFn = 0	set-point controller
	CFnc = 4	3-point stepping controller
	CAct = 0	inverse action (e.g. heating applications)
CONF / Out.1:	CAct = 0	action Out.1 direct
	Y1 = 1	control output Y1 active
	Y2 = 0	control output Y2 not active
CONF / Out.2:	CAct = 0	action Out.2 direct
	Y1 = 0	control output Y1 not active
	Y2 = 1	control output Y2 active
PRRA / ENTR:	Pb1 = 1...9999	proportional band 1 (heating) in units of phys. quantity (e.g. °C)
	tI1 = 0,1...9999	integral time 1 (heating) in sec.
	tD1 = 0,1...9999	derivative time 1 (heating) in sec.
	t1 = 0,4...9999	min. cycle time 1 (heating)
	SH = 0...9999	neutral zone in units of phys. quantity
	tP = 0,1...9999	min. pulse length in sec.
	tA = 3...9999	actuator travel time in sec.
PRRA / SEtP:	SP.L0 = -1999...9999	set-point limit low for Weff
	SP.H0 = -1999...9999	set-point limit high for Weff

i For direct action of the 3-point stepping controller, the controller output action must be changed (**CONF / ENTR / CAct** = 1).



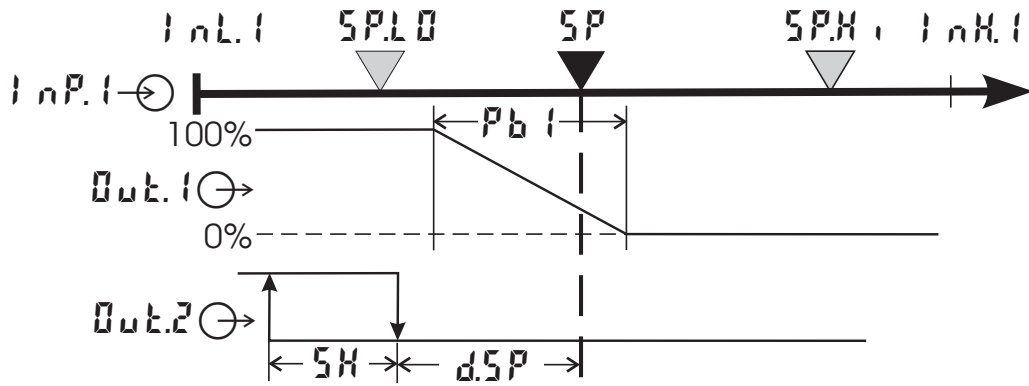
4.6.5 Continuous controller (inverse)



CONF / CONTR:	SPFn = 0	set-point controller
	CFnc = 1	continuous controller (PID)
	CRct = 0	inverse action (e.g. heating applications)
CONF / OUT.3:	OUTYP = 1/2	OUT.3 type (0/4 ... 20mA)
	OUT.0 = -1999...9999	scaling analog output 0/4mA
	OUT.1 = -1999...9999	scaling analog output 20mA
PARA / CONTR:	Pbl = 1...9999	proportional band 1 (heating) in units of phys. quantity (e.g. °C)
	ti1 = 0,1...9999	integral time 1 (heating) in sec.
	td1 = 0,1...9999	derivative time 1 (heating) in sec.
	ti = 0,4...9999	min. cycle time 1 (heating)
PARA / SEtP:	SPL0 = -1999...9999	set-point limit low for Weff
	SPH1 = -1999...9999	set-point limit high for Weff

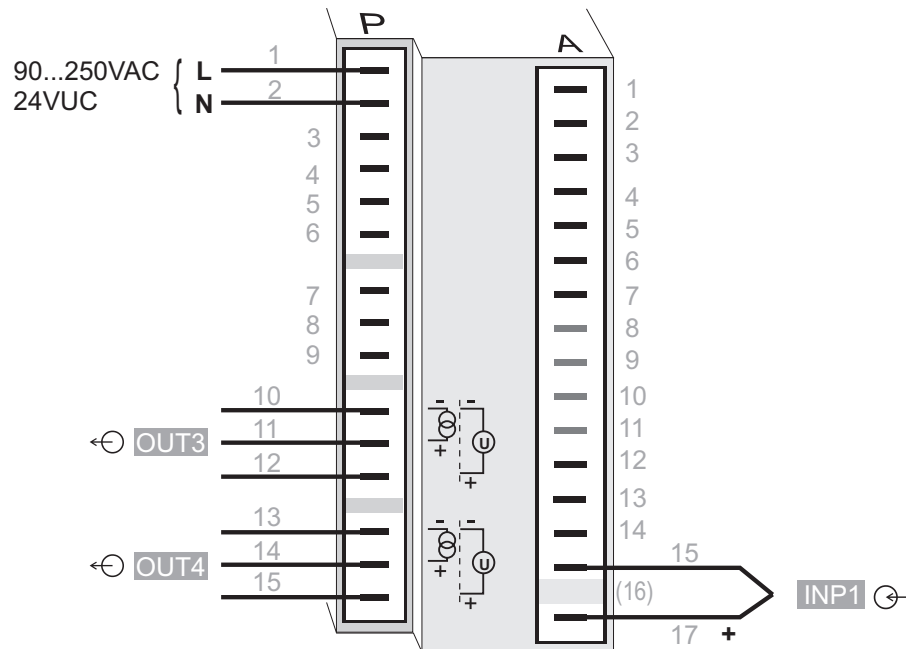
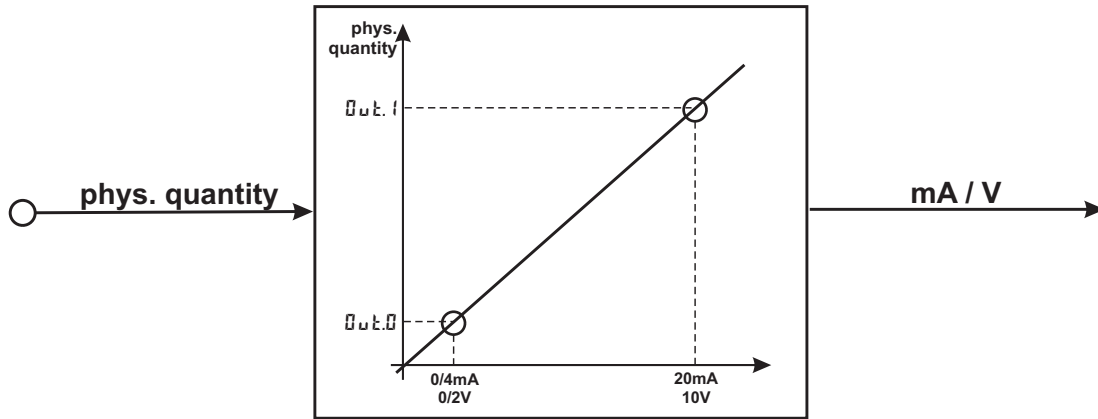
- i** For direct action of the continuous controller, the controller action must be changed (**CONF / CONTR / CRct** = 1).
- i** To prevent control outputs **OUT.1** and **OUT.2** of the continuous controller from switching simultaneously, the control function of outputs **OUT.1** and **OUT.2** must be switched off (**CONF / OUT.1** and **OUT.2 / Y.1** and **Y.2** = 0).

4.6.6 Δ - Y - Off controller / 2-point controller with pre-contact



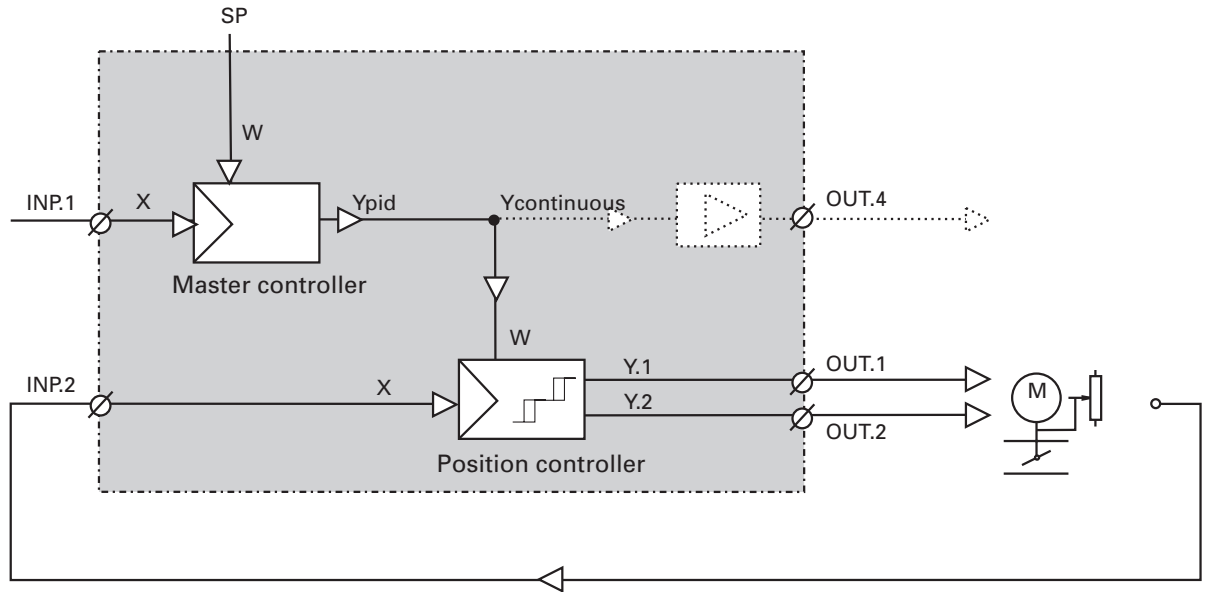
CONF / CONTR:	SPFn = 0	set-point controller
	CFnc = 2	Δ -Y-Off controller
	CRct = 0	inverse action (e.g. heating applications)
CONF / OUT.1:	ORct = 0	action Out.1 direct
	Y.1 = 1	control output Y1 active
	Y.2 = 0	control output Y2 not active
CONF / OUT.2:	ORct = 0	action Out.2 direct
	Y.1 = 0	control output Y1 not active
	Y.2 = 1	control output Y2 active
PRRA / CONTR:	Pb 1 = 1...9999	proportional band 1 (heating) in units of phys. quantity (e.g. °C)
	t i 1 = 0,1...9999	integral time 1 (heating) in sec.
	t d 1 = 0,1...9999	derivative time 1 (heating) in sec.
	t 1 = 0,4...9999	min. cycle time 1 (heating)
	SH = 0...9999	switching difference
	d.SP = -1999...9999	trigg. point separation suppl. cont. Δ / Y / Off in units of phys. quantity
PRRA / SEtP:	SP.L0 = -1999...9999	set-point limit low for Weff
	SP.H, = -1999...9999	set-point limit high for Weff

4.6.7 8840 profiler with measured value output



<p>CONF / 0ut.3 / 4: 0tYP = 1 = 2 = 3 = 4 0ut.0 = -1999...9999 0ut.1 = -1999...9999 0.5rc = 3</p>	<p>0ut.3/4 0...20mA continuous 0ut.3/4 4...20mA continuous 0ut.3/4 0...10V continuous 0ut.3/4 2...10V continuous scaling 0ut.3/4 for 0/4mA or 0/2V scaling 0ut.3/4 for 20mA or 10V signal source for 0ut.3/4 is the process value</p>
---	--

4.6.8 Continuous controller with integrated positioner ($\text{Cntr} / \text{Cfnc} = 6$)



This is basically a cascade. A tracking controller with three-point stepping behaviour which operates with Y_p as process value (INP.2 / INP.3) is used with the continuous controller.

$\text{Cntr} / \text{Cntr}$	$\text{SPFn} = 0$	Setpoint controller
	$\text{Cfnc} = 6$	Continuous controller with integrated positioner
	$\text{CRct} = 0$	Direction of operation invers (e.g. heating)
$\text{Cntr} / \text{InP.2}$	$\text{IFnc} = 3$	Position feedback Y_p
	$\text{StYP} = 50$	Sensor e.g. potentiometer 0..160 Ω
$\text{Cntr} / \text{Out.1}$	$\text{ORct} = 0$	Direction of operation Out.1 direct
	$\text{Y.1} = 1$	Controller output Y1 activ
	$\text{Y.2} = 0$	Controller output Y2 not activ
$\text{Cntr} / \text{Out.2}$	$\text{ORct} = 0$	Direction of operation Out.2 direct
	$\text{Y.1} = 0$	Controller output Y1 not activ
	$\text{Y.2} = 1$	Controller output Y2 activ
$\text{PRrR} / \text{Cntr}$	$\text{Pb1} = 0,1...9999$	Proportional band 1 (heating) in phys. units (e.g. $^{\circ}\text{C}$)
	$\text{t i 1} = 1...9999$	Integral action time 1 (heating) in sec.
	$\text{t d 1} = 1...9999$	Derivative action time t 1 (heating) in sec.
	$\text{t 1} = 0,4...9999$	Minimal cycle time 1 (heating)
	$\text{SH} = 0...9999$	Neutral zone in phys. units (e.g. $^{\circ}\text{C}$)

5 Parameter setting level

5.1 Parameter survey

PARR Parameter setting level								
	Ctrl Control and self-tuning	PARR 2. set of parameters	SELP Set-point and process value	Input 1	Input 2	Input 3	Limit value functions	End
	Ctrl	PARR.2	SELP	inp.1	inp.2	inp.3	Lim	
▲	Pb1	Pb12	SP.Lo	lnL.1	lnL.2	lnL.3	L.1	
▼	Pb2	Pb22	SP.H.	ouL.1	ouL.2	ouL.3	H.1	
	t.1	t.12	SP.2	lnH.1	lnH.2	lnH.3	HYS.1	
	t.2	t.22	r.SP	ouH.1	ouH.2	ouH.3	dEL.1	
	td1	td12		EF.1	EF.2	EF.3	L.2	
	td2	td22		Etc		Etc	H.2	
	t1						HYS.2	
	t2						dEL.2	
	SH						L.3	
	HYS.L						H.3	
	HYS.H						HYS.3	
	dSP						dEL.3	
	tP						HCA	
	tt							
	YL0							
	YH.1							
	Y2							
	Y0							
	Yn.H							
	LYn							
	OFFS							
	tEnP							

Adjustment:

- The parameters can be adjusted by means of keys ▲▼
- Transition to the next parameter is by pressing key →
- After the last parameter of a group, done is displayed, followed by automatic change to the next group.



Return to the beginning of a group is by pressing the ← key for 3 sec. If for 30 sec. no keypress is executed the controller returns to the process value and setpoint display (Time Out = 30 sec.)

5.2 Parameters

Ctrl

Name	Value range	Description	Default
Pb1	1...9999 ①	Proportional band 1 (heating) in phys. dimensions (e.g. °C)	100
Pb2	1...9999 ①	Proportional band 2 (cooling) in phys. dimensions (e.g. °C)	100
t1	0,1...9999	Integral action time 1 (heating) [s]	180
t2	0,1...9999	Integral action time 2 (cooling) [s]	180
td1	0,1...9999	Derivative action time 1 (heating) [s]	180
td2	0,1...9999	Derivative action time 2 (cooling) [s]	180
t1	0,4...9999	Minimal cycle time 1 (heating) [s]. The minimum impulse is 1/4 x t1	10
t2	0,4...9999	Minimal cycle time 2 (heating) [s]. The minimum impulse is 1/4 x t2	10
SH	0...9999	Neutral zone or switching differential for on-off control [phys. dimensions]	2
HYSL	0...9999	Switching difference Low signaller [engineering unit]	1
HYSH	0...9999	Switching difference High signaller [engineering unit]	1
dSP	-1999...9999	Trigger point separation for additional contact Δ / Y / Off [phys. dimensions]	100
tP	0,1...9999	Minimum impulse [s]	OFF
tt	3...9999	Motor travel time [s]	60
Y2	-100...100	2. correcting variable	0
YLo	-120...120	Lower output limit [%]	0
YHi	-120...120	Upper output limit [%]	100
Y0	-100...100	Working point for the correcting variable [%]	0
Ym	-100...100	Limitation of the mean value Ym [%]	5
LYm	0...9999	Max. deviation xw at the start of mean value calculation [phys. dimensions]	8
oFFS	-120...120	Zero offset	0

PAR.2 (second parameterset → 5.4)

Name	Value range	Description	Default
Pb12	1...9999 ①	Proportional band 1 (heating) in phys. dimensions (e.g. °C), 2. parameter set	100
Pb22	1...9999 ①	Proportional band 2 (cooling) in phys. dimensions (e.g. °C), 2. parameter set	100
t22	0,1...9999	Integral action time 2 (cooling) [s], 2. parameter set	180

① Valid for Conf / othr / dP = 0. With dP = 1 / 2 / 3 also 0,1 / 0,01 / 0,001 is possible.

Name	Value range	Description	Default
t_{i12}	0,1...9999	Integral action time 1 (heating) [s], 2. parameter set	180
t_{d12}	0,1...9999	Derivative action time 1 (heating) [s], 2. parameter set	180
t_{d22}	0,1...9999	Derivative action time 2 (cooling) [s], 2. parameter set	180

SETP

Name	Value range	Description	Default
SP_{LO}	-1999...9999	Set-point limit low for Weff	-100
SP_{HI}	-1999...9999	Set-point limit high for Weff	1200
SP_2	-1999...9999	Set-point 2.	0
r_{SP}	0...9999	Set-point gradient [/min]	OFF
SP	-1999...9999	Set-point (only visible with 8800/8840 Configurator!)	0

SP_{LO} and SP_{HI} should be within the limits of r_{nGH} and r_{nGL} see configuration → Controller page 18

INP.1

Name	Value range	Description	Default
INL_1	-1999...9999	Input value for the lower scaling point	0
OUT_1	-1999...9999	Displayed value for the lower scaling point	0
INH_1	-1999...9999	Input value for the upper scaling point	20
OUH_1	-1999...9999	Displayed value for the lower scaling point	20
EF_1	0,0...9999	Filter time constant [s]	0,5
Etc_1	0...100 (°C) 32...212 (°F)	External cold-junction reference temperature (external TC)	OFF

INP.2

Name	Value range	Description	Default
INL_2	-1999...9999	Input value for the lower scaling point	0
OUT_2	-1999...9999	Displayed value for the lower scaling point	0
INH_2	-1999...9999	Input value for the upper scaling point	50
OUH_2	-1999...9999	Displayed value for the upper scaling point	50
EF_2	0,0...999,9	Filter time constant [s]	0,5

INP.3

Name	Value range	Description	Default
INL_3	-1999...9999	Input value for the lower scaling point	0
OUT_3	-1999...9999	Displayed value for the lower scaling point	0
INH_3	-1999...9999	Input value for the upper scaling point	20

- ① Valid for $CONF / othr / dP = 0$. With $dP = 1 / 2 / 3$ also 0,1 / 0,01 / 0,001 is possible.

Parameter setting level

Name	Value range	Description	Default
OUK.3	-1999...9999	Displayed value for the upper scaling point	20
EF3	0,0...999,9	Filter time constant [s]	0,5
ETC.3	0...100 (°C) 32...212 (°F)	External cold-junction reference temperature (external TC)	OFF

L iñ

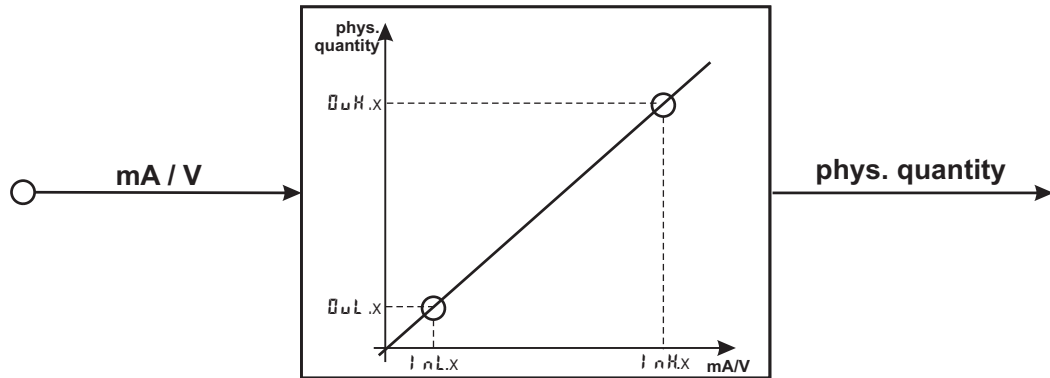
Name	Value range	Description	Default
L.1	-1999...9999	Lower limit 1	-10
H.1	-1999...9999	Upper limit 1	10
HYS.1	0...9999	Hysteresis limit 1	1
DEL.1	0...9999	Alarm delay from limit value 1	0
L.2	-1999...9999	Lower limit 2	OFF
H.2	-1999...9999	Upper limit 2	OFF
HYS.2	0...9999	Hysteresis limit 2	1
DEL.2	0...9999	Alarm delay from limit value 2	0
L.3	-1999...9999	Lower limit 3	OFF
H.3	-1999...9999	Upper limit 3	OFF
HYS.3	0...9999	Hysteresis limit 3	1
DEL.3	0...9999	Alarm delay from limit value 3	0
HCA	-1999...9999	Heat current limit [A]	50



Resetting the controller configuration to factory setting (Default)
→ chapter 12.1 (page 85)

5.3 Input scaling

When using current, voltage or resistance signals as input variables for $I_{nP.1}$, $I_{nP.2}$ or/and $I_{nP.3}$ scaling of input and display values at parameter setting level is required. Specification of the input value for lower and higher scaling point is in the relevant electrical unit (mA / V / Ω).



StYP	Input signal	$I_{nL.x}$	$Q_{uL.x}$	$I_{nH.x}$	$Q_{uH.x}$
30 (0...20mA)	0 ... 20 mA	0	any	20	any
	4 ... 20 mA	4	any	20	any
40 (0...10V)	0 ... 10 V	0	any	10	any
	2 ... 10 V	2	any	10	any

5.3.1 Input $I_{nP.1}$ and $I_{nP.3}$

i Parameters $I_{nL.x}$, $Q_{uL.x}$, $I_{nH.x}$ and $Q_{uH.x}$ are only visible if $CONF / I_{nP.x} / CORR = 3$ is chosen.

In addition to these settings, $I_{nL.x}$ and $I_{nH.x}$ can be adjusted in the range (0...20mA / 0...10V / Ω) determined by selection of **StYP**.

! For using the predetermined scaling with thermocouple and resistance thermometer (Pt100), the settings for $I_{nL.x}$ and $Q_{uL.x}$ and for $I_{nH.x}$ and $Q_{uH.x}$ must have the same value.

i Input scaling changes at calibration level (\rightarrow page 62) are displayed by input scaling at parameter setting level. After calibration reset (**OFF**), the scaling parameters are reset to default.

5.3.2 Input $I_{nP.2}$

StYP	Input signal	$I_{nL.2}$	$Q_{uL.2}$	$I_{nH.2}$	$Q_{uH.2}$
30	0 ... 20 mA	0	any	20	any
31	0 ... 50 mA	0	any	50	any

In addition to these settings, $I_{nL.2}$ and $I_{nH.2}$ can be adjusted in the range (0...20/ 50mA/ Ω) determined by selection of **StYP**.

6 Calibration level

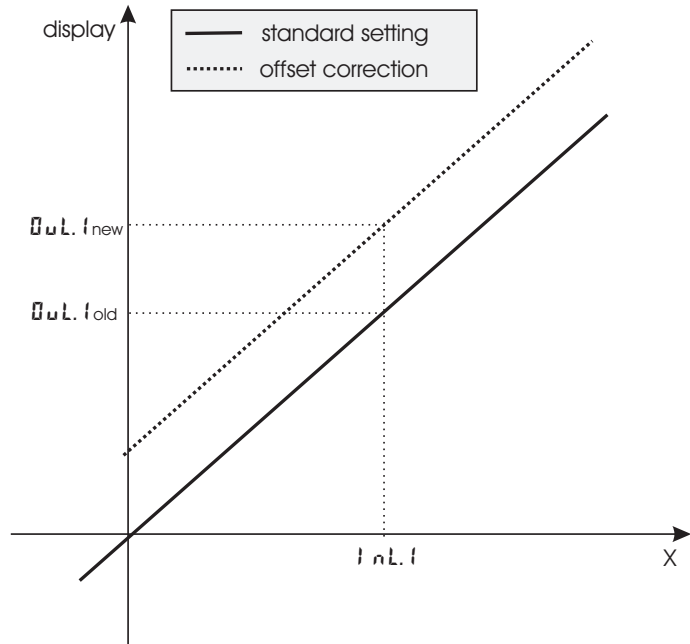
Measured value correction (ϵ_{RL}) is only visible if $\epsilon_{conf} / \epsilon_{inp.1} / \epsilon_{corr} = 1$ or 2 is chosen.

The measured value can be matched in the calibration menu (ϵ_{RL}). Two methods are available:

Offset correction

($\epsilon_{conf} / \epsilon_{inp.1} / \epsilon_{corr} = 1$):

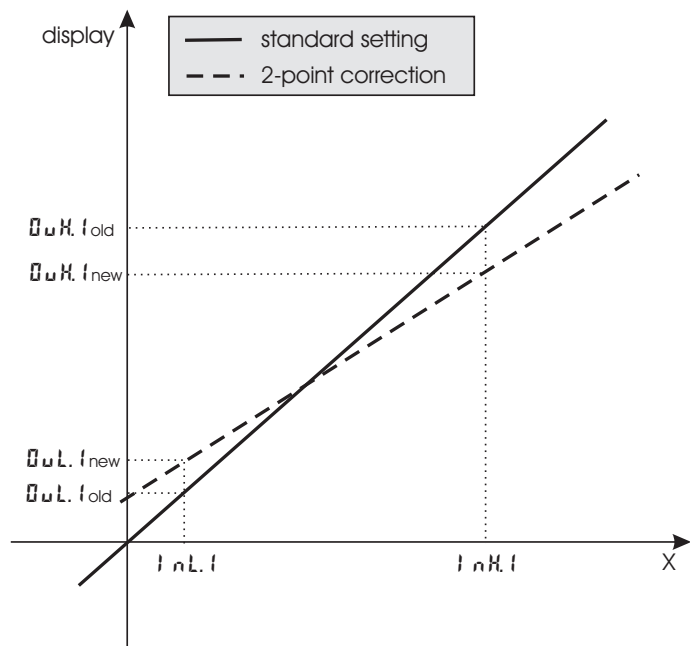
- possible on-line at the process



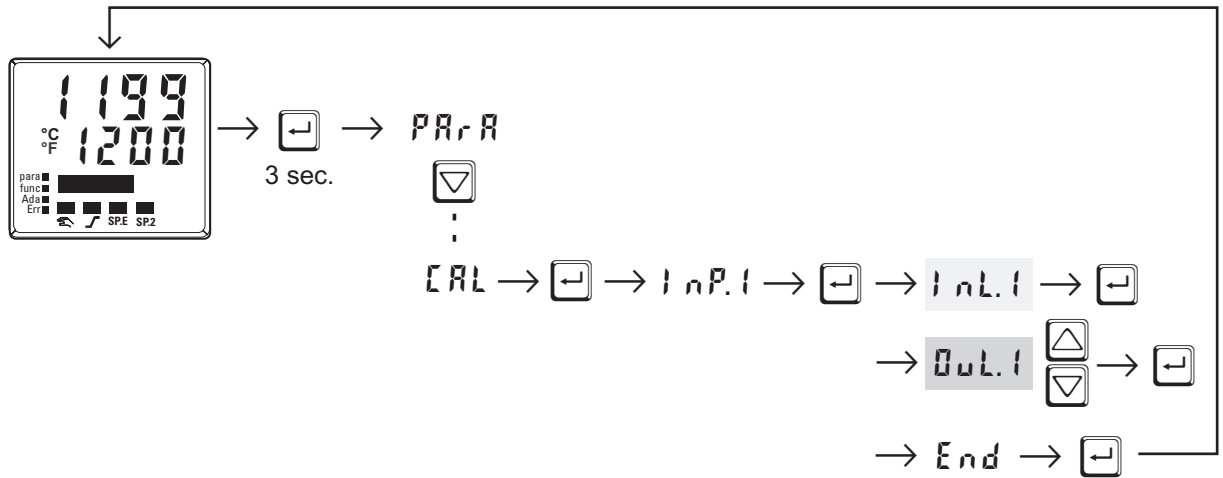
2-point correction





($\epsilon_{conf} / \epsilon_{inp.1} / \epsilon_{corr} = 2$):

- is possible off-line with process value simulator

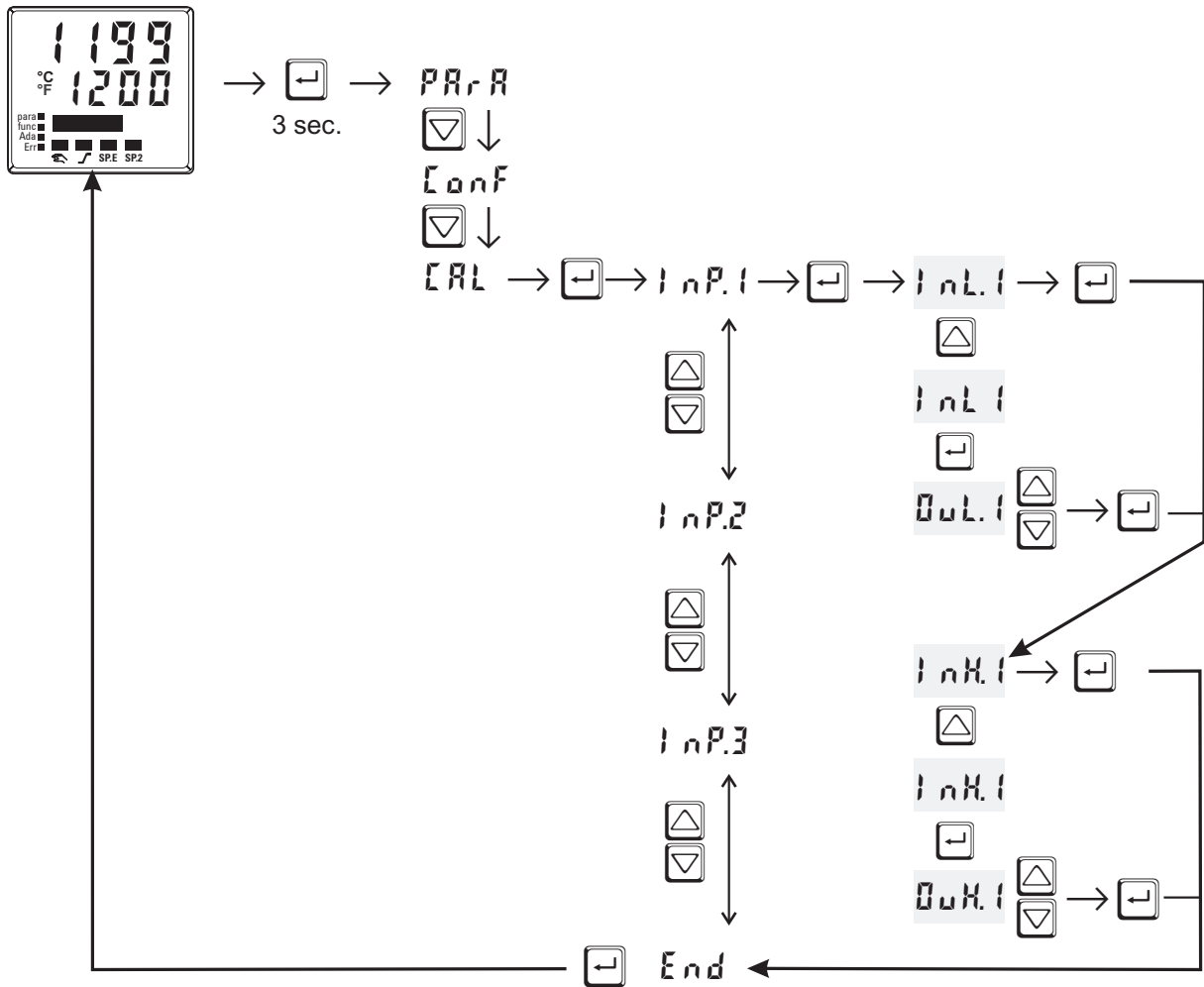


Offset correction (CONF/InP.1/Corr = 1):



- InL.1:** The input value of the scaling point is displayed.
The operator must wait, until the process is at rest.
Subsequently, the operator acknowledges the input value by pressing key .
- Out.1:** The display value of the scaling point is displayed.
Before calibration, **Out.1** is equal to **InL.1**.
The operator can correct the display value by pressing keys .
Subsequently, he confirms the display value by pressing key .

2-point correction (CONF / INP.1 / CORR = 2):



- INL.1:** The input value of the lower scaling point is displayed.
The operator must adjust the lower input value by means of a process value simulator and confirm the input value by pressing key
- QUL.1:** The display value of the lower scaling point is displayed.
Before calibration, QUL.1 equals INL.1.
The operator can correct the lower display value by pressing the keys. Subsequently, he confirms the display value by pressing key .
- INH.1:** The input value of the upper scaling point is displayed. .
The operator must adjust the upper input value by means of the process value simulator and confirm the input value by pressing key .
- QUH.1:** The display value of the upper scaling point is displayed.
Before calibration QUH.1 equals INH.1.
The operator can correct the upper display value by pressing keys Subsequently, he confirms the display value by pressing key .



The parameters (QUL.1, QUH.1) changed at CAL level can be reset by adjusting the parameters below the lowest adjustment value (OFF) by means of decrement key .

7 Programmer level

7.1 *Parameter survey*

Prog Programmer level			
	Programmer editing	Program copying	
	Ed it	Copy	End
▲▼	PrG	Src	
◻	bLo	dSt	
	b.h.		
	d.OO		
	TYPE		
	SP		
	Pt		
	d.out		
	...		
	TYPE		
	SP		
	Pt		
	t.out		

Setting:

- The parameters can be set by means of keys ▲▼
- Transition to the next parameter is by pressing key ◻ .
- After the last parameter of a group, done is displayed and an automatic transition the next group occurs



Return to the start of a group is by pressing key ◻ during 3 sec.

Unless a key is pressed during 30 sec. , the controller returns to process value-set-point display (Timeo Out = 30 sec.)

7.2 Parameters

PROG

Name	Value Range	Description	Default
b.L o	0...9999	Bandwidth lower limit	Off
b.H i	0...9999	Bandwidth upper limit	Off
d.O O		Resetvalue of control track 1 ... 4	0
	0	track 1= 0; track 2= 0; track 3= 0; track 4= 0	
	1	track 1= 1; track 2= 0; track 3= 0; track 4= 0	
	2	track 1= 0; track 2= 1; track 3= 0; track 4= 0	
	3	track 1= 1; track 2=1; track 3= 0; track 4=0	
	4	track 1= 0; track 2= 0; track 3= 1; track 4= 0	
	5	track 1= 1; track 2= 0; track 3= 1; track 4= 0	
	6	track 1= 0; track 2= 1; track 3= 1; track 4= 0	
	7	track 1= 1; track 2= 1; track 3= 1; track 4= 0	
	8	track 1= 0; track 2= 0; track 3= 0; track 4= 1	
	9	track 1= 1; track 2= 0; track 3= 0; track 4=1	
	10	track 1= 0; track 2= 1; track 3= 0; track 4= 1	
	11	track 1= 1; track 2= 1; track 3= 0; track 4= 1	
	12	track 1= 0; track 2= 0; track 3= 1; track 4= 1	
	13	track 1= 1; track 2= 0; track 3= 1; track 4= 1	
	14	track 1= 0; track 2= 1; track 3= 1; track 4= 1	
	15	track 1= 1; track 2= 1; track 3= 1; track 4= 1	
E Y P E		segment type 1	0
	0	time	
	1	gradient	
	2	hold	
	3	step	
	4	time and wait	
	5	gradient and wait	
	6	hold and wait	
	7	step and wait	
	8	end segment	
S P	-1999...9999	segment end set-point 1	
P t	0...9999	segment time/-gradient 1	
d.O u t		control track 1...4 - 1 (see parameter d.O O)	
E Y P E		segment type 2 (see segment type 1)	0
S P	-1999...9999	segment end set-point 2	
P t	0...9999	segment time/-gradient 2	
d.O u t		control track 1...4 - 2 (see parameter d.O O)	
E Y P E		segment type3 (see segment type 1)	0
S P	-1999...9999	segment end set-point3	
P t	0...9999	segment time/-gradient 3	
d.O u t		control track 1...4 - 3 (see parameter d.O O)	
E Y P E		segment type 4 (see segment type 1)	0
S P	-1999...9999	segment end set-point 4	
P t	0...9999	segment time/-gradient 4	
d.O u t		control track 1...4 - 4 (see parameter d.O O)	

Name	Value Range	Description	Default
TYPE		segment type 3 (see segment type 1)	0
SP	-1999...9999	segment end set-point 5	
PT	0...9999	segment time/-gradient 5	
d.OUt		control track 1...4 - 5 (see parameter d.OO)	
TYPE		segment type 6 (see segment type 1)	0
SP	-1999...9999	segment end set-point 6	
PT	0...9999	segment time/-gradient 6	
d.OUt		control track 1...4 - 6 (see parameter d.OO)	
TYPE		segment type 7 (see segment type 1)	0
SP	-1999...9999	segment end set-point 7	
PT	0...9999	segment time/-gradient 7	
d.OUt		control track 1...4 - 7 (see parameter d.OO)	
TYPE		segment type 8 (see segment type 1)	0
SP	-1999...9999	segment end set-point 8	
PT	0...9999	segment time/-gradient 8	
d.OUt		control track 1...4 - 8 (see parameter d.OO)	
:	:	:	:
TYPE		segment type 15 (see segment type 1)	0
PT	0...9999	segment time/-gradient 15	
d.OUt		control track 1...4 - 15 (see parameter d.OO)	
TYPE		segment type 16 (see segment type 1)	0
SP	-1999...9999	segment end set-point 16	
PT	0...9999	segment time/-gradient 16	
d.OUt		control track 1...4 - 16 (see parameter d.OO)	

7.3 Programmer description

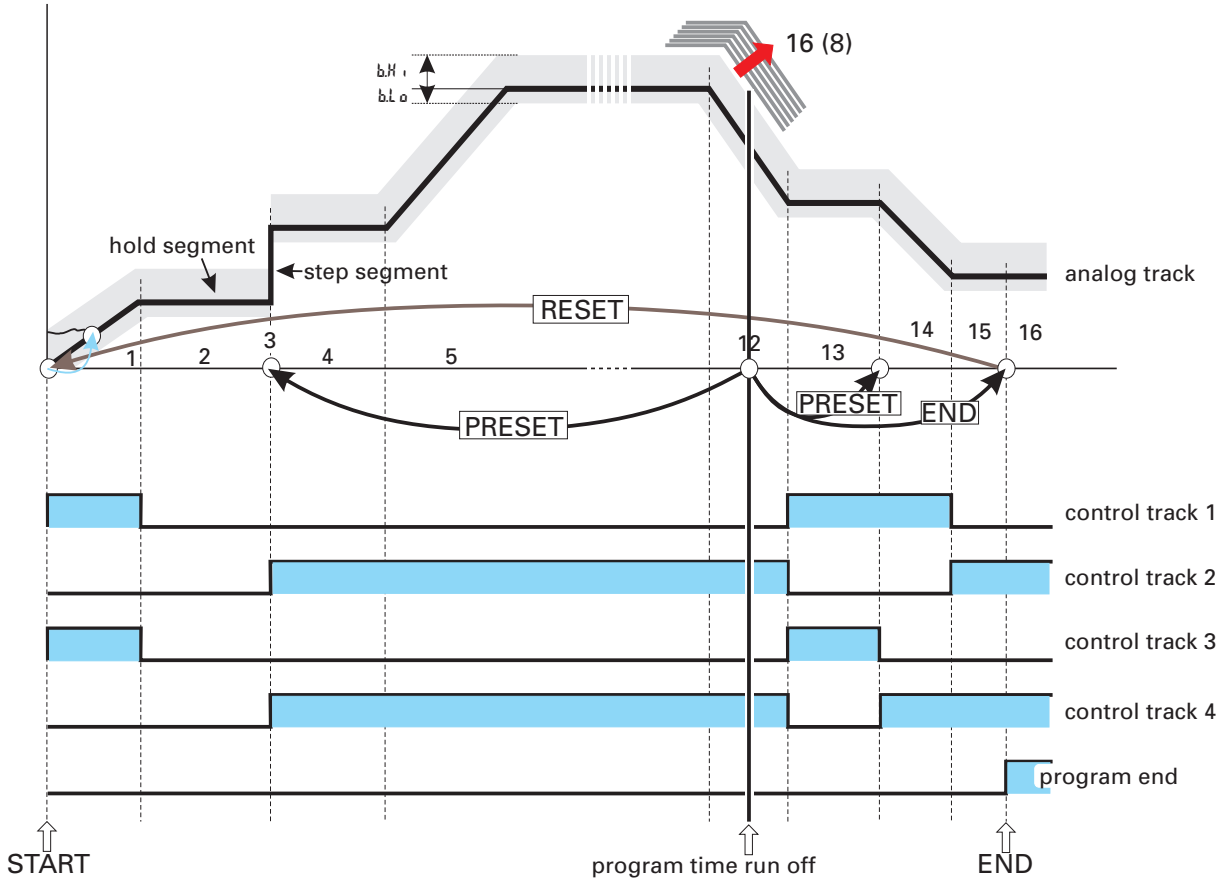
7.3.1 General

A survey of the most important features:

- Programs: 8 or 16 (dependent of order)
- Control outputs: 4
- Segments: 16 per program
- Segment types:
 - ramp (set-point and time)
 - ramp (set-point and gradient)
 - hold segment (holding time)
 - step segment (with alarm suppression)
 - end segment

All segment types can be combined with "Wait at the end and call operator"

- Time unit: configurable in hours:minutes or minutes:seconds
- Maximum segment duration: 9999 hours = 1 year 51 days
- Maximum program duration: 16 x 9999 hours = > 18 years
- Gradient: 0,01°C/h (/min) to 9999°C/h (/min)
- Program name: 8 characters, adjustable via 8800/8840 Configurator software
- Bandwidth control: bandwidth high and low (b.Lo,b.Hi) limits definable for each program



7.3.2 Programmer set-up:

The instrument is factory-configured as a program controller. The following settings must be checked:

- **Set-point function**
For using the controller as a programmer, select parameter $SP.Fn = 1 / 9$ in the **CONF** menu (→ page 23).
- **Time base**
The time base can be set to hours:minutes or minutes:seconds in the **CONF** menu; parameter **t.bAS** (→ page 24).
- **Digital signals**
For assigning a control output, program end or the operator call as a digital signal to one of the outputs, set parameter **P.End**, **PrG1 ... PrG4** or **CALL** to 1 (→ page 30-33) for the relevant output **OUT1 ... OUT6** in menu **CONF** (→ page 30-33).
- **Programmer operation**
The programmer can be started, stopped and reset via one of the digital inputs **d1 ... 3**. Which input should be used for each function is determined by selecting parameters **P.run** and **P.off = 2 / 3 / 4** in the **CONF** menu accordingly (→ page 35, 36).



To permit programmer operation via the front panel, parameter **d1Fn** (**CONF** menu; **LOG** → page 36) must be configured for key function. Further settings, which affect the programmer display layout and operation are only possible using the 8800/8840 Configurator software (see picture below and page 37/38).

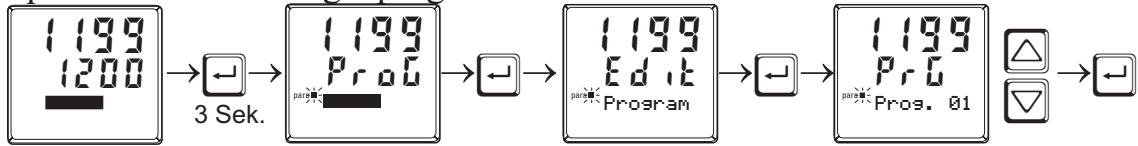
Cutout from the 8800/8840 Configurator Konfiguration “*othr*”

Name	Description	Value	on	Range
othr	Other			
pTmp	access temporary program changes	0: enabled		
pPre	access preset to end and reset	0: enabled		
pRun	access run / stop	0: enabled		
pSwi	access switch controller	0: enabled		
pCom	access common program parameters	0: enabled		
IPrg	access programmer level	1: blocked		
CDis3	display 3 controller operation	2: bargraf of actuating variable		
TDis3	display 3 time cycle [s]	10		2...60
PDis3	display 3 programmer operation	0: segm.-nr., segm.-type, prog.-rem-time		
TDis3	text display 3			

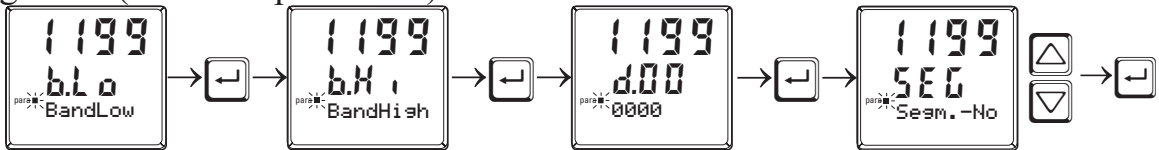
Programmer parameter setting

8(16) programmers with 16 segments each are available to the user. The relevant parameters must be determined in menu **PrOb**. (→ page 57).

The procedure for editing a program is shown below.

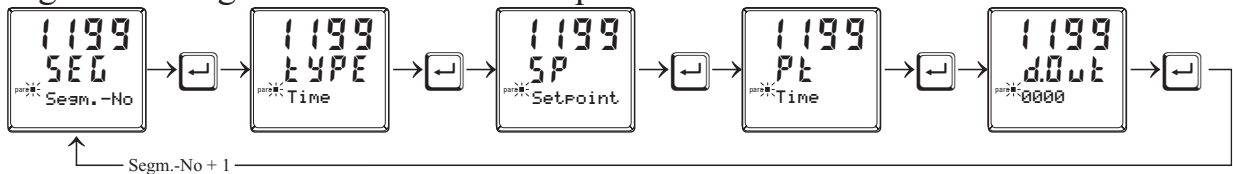


Select the program you want to edit by means of keys \uparrow/\downarrow and confirm it with \rightarrow . Start by setting the bandwidth high and low (**b.Lo**; **b.Hi**) limits and the control output reset value (**d.00**) for the selected program. The bandwidth is valid for all segments (→ see chapter 7.3.6).



Configuration parameter **pCom** (→ page 38) can be used for display suppression of bandwidth parameters and control output reset value, which, however, remain valid.

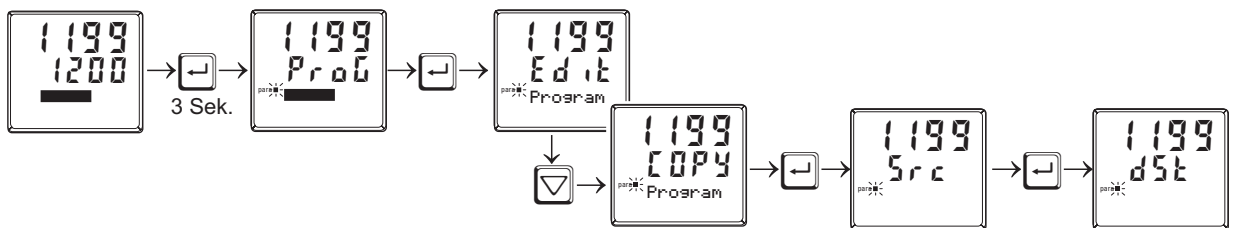
Select the segment number (**5EG**; Segm.-No) for the segment which is to be edited. Now, enter segment type (→ page chapter), segment end set-point, segment time/gradient and control output.



After confirming parameter **d.00t** with key \rightarrow , select the following segment.

Copying a program

The procedure for copying a program is shown below.






When confirming function **COpy** with key \rightarrow , the program which shall be copied must be selected (**Src**). Subsequently, the target program (**dSt**) must be adjusted. Press key \rightarrow to start copying.



7.3.3 Operation

Programmer operation (run/stop, preset und reset) is via front panel, digital inputs or interface (8800/8840 Configurator, superordinate visualization, ...).

Front panel operation

For programmer operation via the front panel keys, the digital input function (d.i.F.n → page 36) must be set to key operation.

Function key  can be used for switch-over to programmer  or controller . If programmer was selected, the func LED is lit.

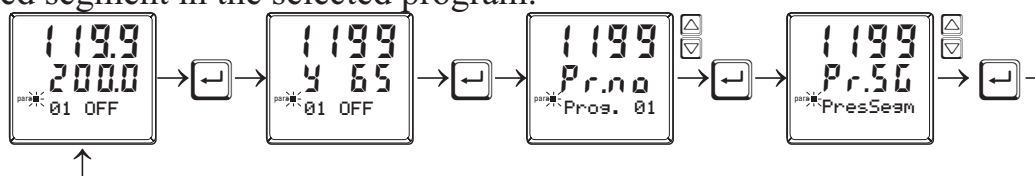
Now, the programmer can be started or stopped via auto/manual key  (run LED = ON or OFF). By pressing auto/manual key  during stop condition, the programmer jumps to the end segment. Press the key again to switch off the programmer (reset).

Operation via digital inputs

Functions start/stop and reset can be activated also via digital inputs. For this, parameters *P.run* and *P.off* must be set for digital inputs (→ page 35, 36) at *CONF* level *LOG1* (→ page 35, 36).

Program/segment selection

Prerequisite: Programmer is in the reset or stop condition. How to select a defined program (*Pr.no*) followed by a segment (*Pr.SG*) is shown below. When starting the programmer now, program operation starts at the beginning of the selected segment in the selected program.



Preset

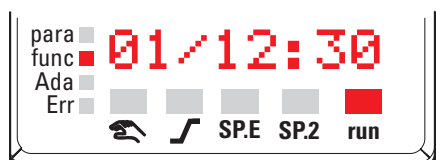
The preset function is activated via segment selection.

To permit preset in a running program, switch the programmer to stop, select the target segment as described in the above section and switch the programmer to run.

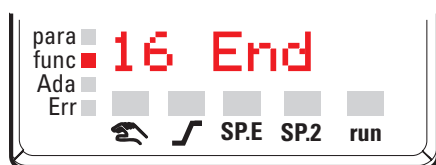
7.3.4 Programmer display



Programmer is in reset and the internal controller set-point is effective. Segment or program number and **OFF** are displayed (configurable with 8800/8840 Configurator: Configuration → Other → PDis3).



Programmer running (run LED is lit). Segment or program number, segment type (/ rising; \ falling; - hold) and program/segment rest time or runtime are displayed (configurable with 8800/8840 Configurator: Configuration → Other → PDis3).

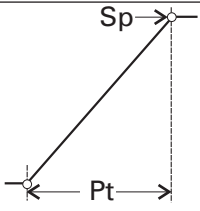
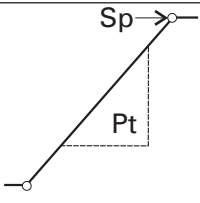
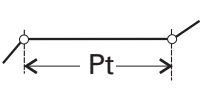
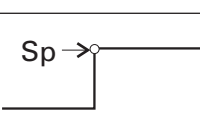
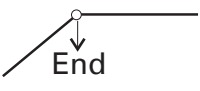


Program end was reached. The set-point defined in the last segment is effective. Segment or program number and **End** are displayed (configurable with 8800/8840 Configurator: Configuration → Other → PDis3).



Function key **⏏** was used to switch over to the controller. The instantaneously effective correcting variable is displayed.

7.3.5 Segment type

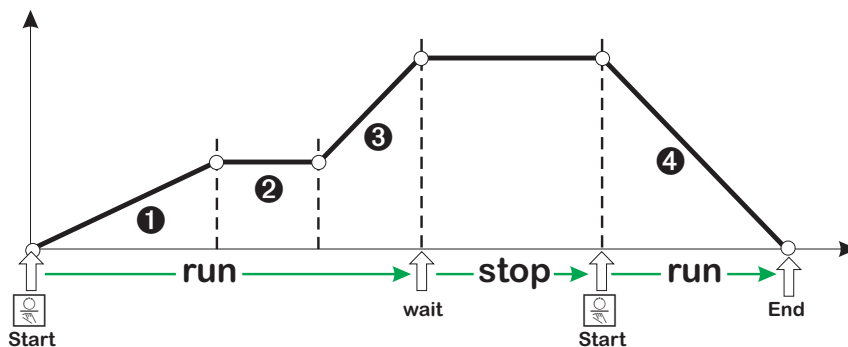
Ramp-segment (time)		With a ramp segment (time), the set-point runs linearly from the start value (end of previous segment) towards the target set-point (Sp) of the relevant segment during time Pt (segment duration).
Ramp-segment (gradient)		With a ramp segment (gradient), the set-point runs linearly from the start value (end value of previous segment) towards the target value (Sp) of the relevant segment. The gradient is determined by parameter Pt.
Hold segment		With a hold segment, the end set-point of the previous segment is output constantly during a defined time which is determined by parameter Pt.
Step segment		With a step segment, the program set-point goes directly to the value specified in parameter Sp. With configured control deviation alarms, the alarm is suppressed within band monitoring.
End segment		The last segment in a program is the end segment. When reaching the end segment, output of the setpoint output last is continued.

Waiting and operator call



All segment types except end segment can be combined with "Wait at the end and operator call".

If a segment with combination "wait" was configured, the programmer goes to stop mode at the segment end (run LED is off). Now, the programmer can be restarted by pressing the start/stop key (>3s), via interface or digital input.

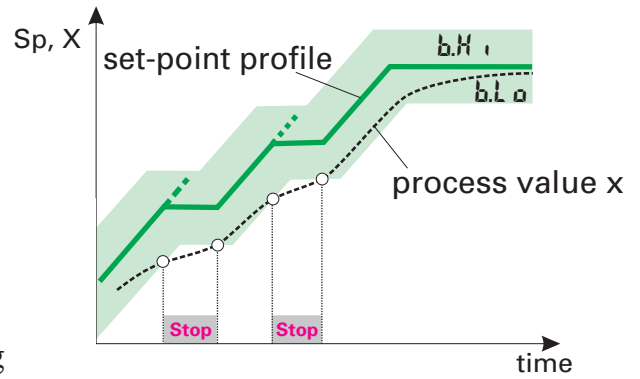


- ① Segmenttype = time
- ② Segmenttype = hold
- ③ Segmenttype = time and wait
- ④ Segmenttype = time

7.3.6 Bandwidth monitoring

Bandwidth monitoring is valid for all program segments. An individual bandwidth can be determined for each program.

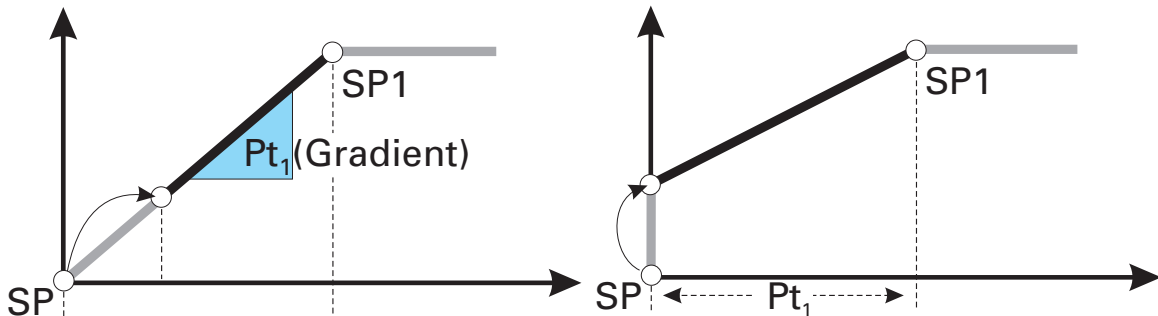
When leaving the bandwidth ($b.L.O =$ low limit; $b.H.L =$ high limit), the programmer is stopped (run LED flashes). The program continues running when the process value is within the predefined bandwidth again.



- i** With segment type Step and bandwidth monitoring activated, the control deviation alarm is suppressed, until the process value is in the band again.
- i** If band alarm signalling as a relay output is required, a control deviation alarm with the same limits as the band limits must be configured.

7.3.7 Search run at programmer start

The programmer starts the first segment at the actual process value (search run). This may change the effective runtime of the first segment.



7.3.8 Behaviour after mains recovery or sensor error

Mains recovery

After power recovery, the last program set-points and the time elapsed so far are not available any more. Therefore, the programmer is reset in this case. The controller uses the internal set-points and waits for further control commands (the run LED blinks).

Sensor error

With a sensor error, the programmer goes to stop condition (the run LED blinks). After removal of the sensor error, the programmer continues running.

8 Special functions

8.1 8840 profiler as Modbus master

Additions othr (only visible with 8800/8840 Configurator!)

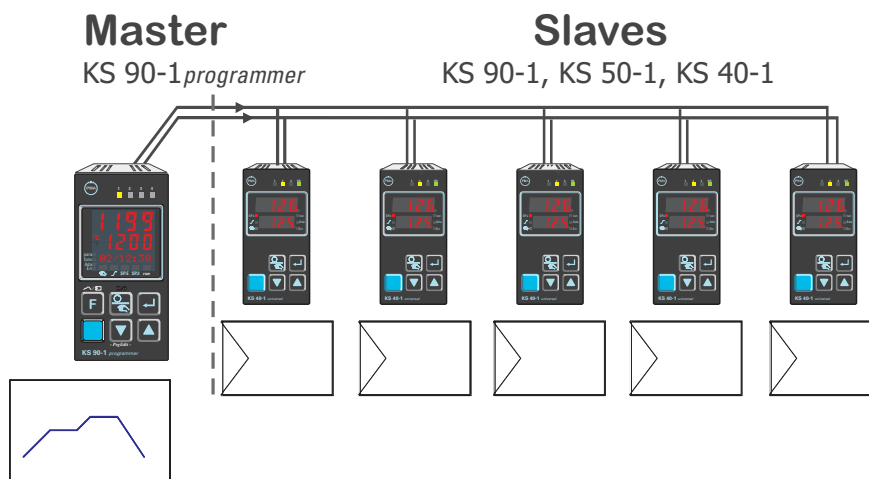
Name	Value range	Description	Default
MASt		Controller is used as Modbus master	0
	0	Slave	
	1	Master	
Cycl	0...200	Cycle time [ms] for the Modbus master to transmit its data to the bus.	60
AdrO	1...65535	Target address to which the with AdrU specified data is given out on the bus.	1
AdrU	1...65535	Modbus address of the data that Modbus master gives to the bus.	1
Numb	0...100	Number of data that should be transmitted by the Modbus master.	0



This function is only selectable with 8800/8840 Configurator (engineering tool)!

The 8840 profiler can be used as Modbus master ($\text{Conf} / \text{othr} / \text{MASt} = 1$). The Modbus master sends its data to all slaves (Broadcast message, controller address 0). It transmits its data (modbus address **AdrU**) cyclic with the cycle time **Cycl** to the bus. The slave controller receives the data transmitted by the masters and allocates it to the modbus target address **AdrO**. If more than one data should be transmitted by the master controller ($\text{Numb} > 1$), the modbus address **AdrU** indicates the start address of the data that should be transmitted and **AdrO** indicates the first target address where the received data should be stored. The following data will be stored at the logically following modbus target addresses. With this it is possible e.g. to specify the process value of the master controller as set-point for the slave controllers.

Example for transferring the programmer set-point



8.2 Linearization

Linearization for inputs INP1 or INP3

Access to table "L n" is always with selection of sensor type S.TYP = 18: special thermocouple in INP1 or INP3, or with selection of linearization 5.1 n 1: special linearization.

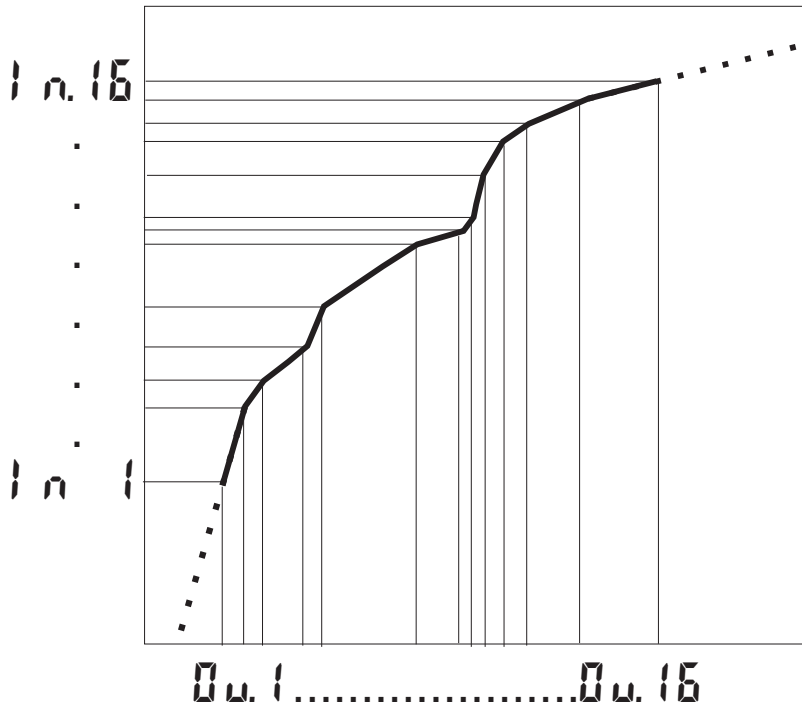
Dependent of input type, the input signals are specified in μV or in Ohm dependent of input type.

With up to 16 segment points, non-linear signals can be simulated or linearized. Every segment point comprises an input ($I_{n.1} \dots I_{n.16}$) and an output ($O_{\mu.1} \dots O_{\mu.16}$). These segment points are interconnected automatically by means of straight lines. The straight line between the first two segments is extended downwards and the straight line between the two largest segments is extended upwards. I.e. a defined output value is also provided for each input value.

When switching an $I_{n.x}$ value to OFF, all other ones are switched off.

Condition for these configuration parameters is an ascending order.

$I_{n.1} < I_{n.2} < \dots < I_{n.16}$ and $O_{\mu.1} < O_{\mu.2} \dots < O_{\mu.16}$.

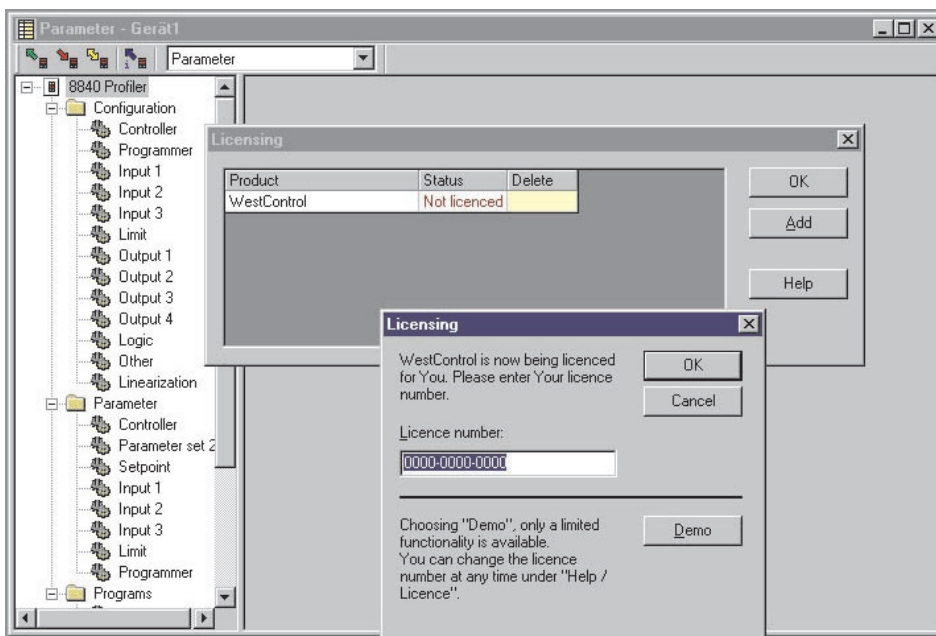


9 8800/8840 Configurator

8800/8840 Configurator is the projection environment for the corresponding West controllers. The following 3 versions with graded functionality are available:

Functionality	Mini	Basic	Expert
parameter and configuration setting	yes	yes	yes
controller and control loop simulation	yes	yes	yes
download: writes an engineering to the controller	yes	yes	yes
online mode/ visualisation	SIM only	yes	yes
creation of user defined linearizations	yes	yes	yes
configuration of extended operating level	yes	yes	yes
upload: reads an engineering from the controller	SIM only	yes	yes
diagnosis function	no	no	yes
file, save engineering data	no	yes	yes
printer function	no	yes	yes
online documentation, help system	no	yes	yes
measurement correction (calibration procedure)	yes	yes	yes
program editor	no	no	yes
data acquisition and trend function	SIM only	yes	yes
network and multiuser licence	no	no	yes
personal assistant function	yes	yes	yes
extended simulation	no	no	yes

The mini version is - free of charge - at your disposal as download at West homepage www.westinstruments.com or on the West-CD (please ask for).



At the end of the installation the licence number has to be stated or DEMO mode must be chosen. At DEMO mode the licence number can be stated subsequently under **Help** → **Licence** → **Change**.

10 Versions

	8	8	4	0	1							00
Flat-pin connectors					0	↑						
Screw terminals					1	↑						
90..250V AC, 4 relays					0	↑						
24VAC / 18..30VDC, 4 relays					1	↑						
90..250V AC, 3 relays + mA/logic					2	↑						
24VAC / 18..30VDC, 3 relays +mA/logic					3	↑						
90..250V AC, 2 relays + 2xmA/logic					4	↑						
24VAC / 18..30VDC, 2 relays + 2xmA/logic					5	↑						
no option					0							
RS422/485 + U _T + di2, di3 + OUT5, OUT6					1							
PROFIBUS-DP + U _T + di2/di3 + OUT5/OUT6					2							
INP1 and INP2					0							
INP1, INP2 and INP3					1							
Program controller with 8 programs						1						
Program controller with 16 programs						2						
Standard configuration						0						
Configuration to specification						9						
no manual									0			
manual german									D			
manual english									E			
manual french									F			
Standard (only possible with screw terminals)									0			
UL certified									U			
Unit / front according to customer specification												XX

Accessories delivered with the unit

Operating manual (if selected by the ordering code)

- 2 fixing clamps
- operating note in 12 languages

Accessory equipment with ordering information

Description			Order no.
Heating current transformer 50A AC			9404-407-50001
PC-adaptor for the front-panel interface			Please give order-no.
Operating manual	German		9499-040-70718
Operating manual	English		9499-040-70711
Operating manual	French		9499-040-70732
Interface description Modbus RTU	German		9499-040-70818
Interface description Modbus RTU	English		9499-040-70811
Interface description Profibus	German		9499-040-70918
Interface description Profibus	English		9499-040-70911
8800/8840 Configurator (engineering tool)	Mini	Download	www.westinstruments.com
8800/8840 Configurator (engineering tool)	Basic		Please give order-no.
8800/8840 Configurator (engineering tool)	Expert		Please give order-no.

11 Technical data

INPUTS

PROCESS VALUE INPUT INP1

Resolution:	> 14 bits
Decimal point:	0 to 3 digits behind the decimal point
Dig. input filter:	adjustable 0,000...9999 s
Scanning cycle:	100 ms
Measured value correction:	2-point or offset correction

Thermocouples

→ Table 1 (page 83)

Input resistance:	$\geq 1 \text{ M}\Omega$
Effect of source resistance:	$1 \mu\text{V}/\Omega$

Cold-junction compensation

Maximal additional error:	$\pm 0,5 \text{ K}$
---------------------------	---------------------

Sensor break monitoring

Sensor current:	$\leq 1 \mu\text{A}$
Configurable output action	

Resistance thermometer

→ Table 2 (page 83)

Connection:	3-wire
Lead resistance:	max. 30 Ohm
Input circuit monitor:	break and short circuit

Special measuring range

8800/8840 Configurator (engineering tool) can be used to match the input to sensor KTY 11-6 (characteristic is stored in the controller).

Physical measuring range:	0...4500 Ohm
Linearization segments	16

Current and voltage signals

→ Table 3 (page 83)

Span start, end of span:	anywhere within measuring range
Scaling:	selectable -1999...9999

Linearization:	16 segments, adaptable with 8800/8840 Configurator
Decimal point:	adjustable
Input circuit monitor:	12,5% below span start (2mA, 1V)

SUPPLEMENTARY INPUT INP2

Resolution:	> 14 bits
Scanning cycle:	100 ms

Heating current measurement

via current transformer (→ Accessory equipment)

Measuring range:	0...50mA AC
Scaling:	adjustable -1999...0,000...9999 A

Current measuring range

Technical data as for INP1

Potentiometer

→ Table 2 (page 83)

SUPPLEMENTARY INPUT INP3 (OPTION)

Resolution:	> 14 bits
Scanning cycle:	100 ms

Technical data as for INP1 except 10V range.

CONTROL INPUTS DI1, DI2

Configurable as switch or push-button! Connection of a potential-free contact suitable for switching "dry" circuits.

Switched voltage:	5 V
Current:	100 μA

CONTROL INPUTS DI2, DI3 (OPTION)

The digital input di2 located on the A-card and di3 located on the option card are or-linked. Configurable as switch or push-button! Optocoupler input for active triggering.

Nominal voltage	24 V DC external
Current sink (IEC 1131 type 1)	
Logic "0"	-3...5 V
Logic "1"	15...30 V
Current requirement	approx.. 5 mA

TRANSMITTER SUPPLY U_T (OPTION)

Power: 22 mA / ≥ 18 V

If the universal output OUT3 or OUT4 is used there may be no external galvanic connection between measuring and output circuits!

GALVANIC ISOLATION

- Safety isolation
- == Function isolation

Mains supply	Process value input INP1 Supplementary input INP2 Optional input INP3 Digital input di1, di2
Relay OUT1	RS422/485 interface
Relay OUT2	Digital inputs di2, 3 option
Relay OUT3	Universal output OUT3
Relay OUT4	Universal output OUT4 Transmitter supply U _T OUT5, OUT6

OUTPUTS

RELAY OUTPUTS OUT1...OUT4

Contact type:	potential-free changeover contact
Max.contact rating:	500 VA, 250 V, 2A at 48...62 Hz, resistive load
Min. contact rating:	5V, 10 mA AC/DC

Operating life (electr.): 600.000 duty cycles with max. contact rating

Note:

If the relays operate external contactors, these must be fitted with RC snubber circuits to manufacturer specifications to prevent excessive switch-off voltage peaks.

OUT3, 4 AS UNIVERSAL OUTPUT

Galvanically isolated from the inputs.

Freely scalable resolution: 11 bits

Current output

0/4...20 mA configurable.

Signal range:	0...approx.22mA
Max. load:	≤ 500 Ω
Load effect:	no effect
Resolution:	≤ 22 μA (0,1%)
Accuracy	≤ 40 μA (0,2%)

Voltage output

0/2...10V configurable

Signal range:	0...11 V
Min. load:	≥ 2 kΩ
Load effect:	no effect
Resolution:	≤ 11 mV (0,1%)
Accuracy	≤ 20 mV (0,2%)

OUT3, 4 used as transmitter supply

Output power: 22 mA / ≥ 13 V

OUT3, 4 used as logic output

Load ≤ 500 Ω	0/≤ 20 mA
Load > 500 Ω	0/> 13 V

OUTPUTS OUT5/6 (OPTION)

Galvanically isolated opto-coupler outputs.

Grounded load: common positive voltage.

Output rating: 18...32 VDC; ≤ 70 mA

Internal voltage drop: ≤ 1 V with I_{max}

Protective circuit: built-in against short circuit, overload, reversed polarity (free-wheel diode for relay loads).

POWER SUPPLY

Dependent of order:

AC SUPPLY

Voltage: 90...260 V AC
 Frequency: 48...62 Hz
 Power consumption approx. 7,0 VA

UNIVERSAL SUPPLY 24 V UC

AC voltage: 20,4...26,4 V AC
 Frequency: 48...62 Hz
 DC voltage: 18...31 V DC
 Power consumption: approx.. 7,0 VA

BEHAVIOUR WITH POWER FAILURE

Configuration, parameters and adjusted set-points, control mode:

Non-volatile storage in EEPROM

FRONT INTERFACE

Connection of PC via PC adapter (see "Accessory equipment"). The 8800/8840 Configurator software is used to configure, set parameters and operate the 8840 profiler.

BUS INTERFACE (OPTION)

Galvanically isolated
 Physical: RS 422/485
 Protocol: Modbus RTU
 Transmission speed: 2400, 4800, 9600, 19.200 bits/sec
 Address range: 1...247
 Number of controllers per bus: 32

Repeaters must be used to connect a higher number of controllers.

ENVIRONMENTAL CONDITIONS

Protection modes

Front panel: IP 65 (NEMA 4X)
 Housing: IP 20
 Terminals: IP 00

Permissible temperatures

For specified accuracy: 0...60°C
 Warm-up time: ≥ 15 minutes
 For operation: -20...65°C
 For storage: -40...70°C

Humidity

75% yearly average, no condensation

Shock and vibration

Vibration test Fc (DIN 68-2-6)

Frequency: 10...150 Hz
 Unit in operation: 1g or 0,075 mm
 Unit not in operation: 2g or 0,15 mm

Shock test Ea (DIN IEC 68-2-27)

Shock: 15g
 Duration: 11ms

Electromagnetic compatibility

Complies with EN 61 326-1
 (for continuous, non-attended operation)

GENERAL

Housing

Material: Makrolon 9415
 flame-retardant
 Flammability class: UL 94 VO, self-extinguishing
 Plug-in module, inserted from the front

Safety test

Complies with EN 61010-1 (VDE 0411-1):
 Overvoltage category II
 Contamination class 2
 Working voltage range 300 V
 Protection class II

Certifications

UL-approval

Electrical connections

- flat-pin terminals 1 x 6,3mm or 2 x 2,8mm to DIN 46 244 or
- screw terminals for 0,5 to 2,5mm²

Mounting

Panel mounting with two fixing clamps at top/bottom or right/left,
High-density mounting possible

Mounting position: uncritical

Weight: 0,27kg

Accessories delivered with the unit

Operating manual

Fixing clamps

Table 1 Thermocouples measuring ranges

Thermoelementtype		Measuring range		Accuracy	Resolution (∅)
L	Fe-CuNi (DIN)	-100...900°C	-148...1652°F	≤ 2K	0,1 K
J	Fe-CuNi	-100...1200°C	-148...2192°F	≤ 2K	0,1 K
K	NiCr-Ni	-100...1350°C	-148...2462°F	≤ 2K	0,2 K
N	Nicrosil/Nisil	-100...1300°C	-148...2372°F	≤ 2K	0,2 K
S	PtRh-Pt 10%	0...1760°C	32...3200°F	≤ 2K	0,2 K
R	PtRh-Pt 13%	0...1760°C	32...3200°F	≤ 2K	0,2 K
T	Cu-CuNi	-200...400°C	-328...752°F	≤ 2K	0,05 K
C	W5%Re-W26%Re	0...2315°C	32...4199°F	≤ 2K	0,4 K
D	W3%Re-W25%Re	0...2315°C	32...4199°F	≤ 2K	0,4 K
E	NiCr-CuNi	-100...1000°C	-148...1832°F	≤ 2K	0,1 K
B*	PtRh-Pt6%	0(100)...1820°C	32(212)...3308°F	≤ 2K	0,3 K

* Specifications valid for 400°C

Table 2 Resistance transducer measuring ranges

Type	Signal current	Measuring range		Accuracy	Resolution (∅)
Pt100	0,2mA	-200...100°C	-140...212°F	≤ 1K	0,1K
Pt100		-200...850°C	-140...1562°F	≤ 1K	0,1K
Pt1000		-200...850°C	-140...392°F	≤ 2K	0,1K
KTY 11-6 *		-50...150°C	-58...302°F	≤ 0,2K	0,01K
Spezial		0...4500		≤ 0,1%	0,01 %
Spezial		0...450			
Poti		0...160			
Poti		0...450			
Poti		0...1600			
Poti		0...4500			

* Or special

Table 3 Current and voltage measuring ranges

Measuring range	Input impedance	Accuracy	Resolution (∅)
0-10 Volt	≈ 110 kΩ	≤ 0,1 %	0,6 mV
-2,5-115 mV	≥ 1MΩ	≤ 0,1 %	6 μV
-25-1150 mV	≥ 1MΩ	≤ 0,1 %	60 μV
0-20 mA	20 Ω	≤ 0,1 %	1,5 μA

12 Safety hints

This unit was built and tested in compliance with VDE 0411-1 / EN 61010-1 and was delivered in safe condition.

The unit complies with European guideline 89/336/EEG (EMC) and is provided with CE marking.

The unit was tested before delivery and has passed the tests required by the test schedule. To maintain this condition and to ensure safe operation, the user must follow the hints and warnings given in this operating manual.

The unit is intended exclusively for use as a measurement and control instrument in technical installations.



Warning

If the unit is damaged to an extent that safe operation seems impossible, the unit must not be taken into operation.

ELECTRICAL CONNECTIONS

The electrical wiring must conform to local standards (e.g. VDE 0100). The input measurement and control leads must be kept separate from signal and power supply leads.

In the installation of the controller a switch or a circuit-breaker must be used and signified. The switch or circuit-breaker must be installed near by the controller and the user must have easy access to the controller.

COMMISSIONING

Before instrument switch-on, check that the following information is taken into account:

- Ensure that the supply voltage corresponds to the specifications on the type label.
- All covers required for contact protection must be fitted.
- If the controller is connected with other units in the same signal loop, check that the equipment in the output circuit is not affected before switch-on. If necessary, suitable protective measures must be taken.
- The unit may be operated only in installed condition.
- Before and during operation, the temperature restrictions specified for controller operation must be met.

SHUT-DOWN

For taking the unit out of operation, disconnect it from all voltage sources and protect it against accidental operation.

If the controller is connected with other equipment in the same signal loop, check that other equipment in the output circuit is not affected before switch-off. If necessary, suitable protective measures must be taken.

MAINTENANCE, REPAIR AND MODIFICATION

The units do not need particular maintenance.



Warning

When opening the units, or when removing covers or components, live parts and terminals may be exposed.

Before starting this work, the unit must be disconnected completely.

After completing this work, re-shut the unit and re-fit all covers and components. Check if specifications on the type label must be changed and correct them, if necessary.



Caution

When opening the units, components which are sensitive to electrostatic discharge (ESD) can be exposed. The following work may be done only at workstations with suitable ESD protection.

Modification, maintenance and repair work may be done only by trained and authorized personnel. For this purpose, the West service should be contacted.



The cleaning of the front of the controller should be done with a dry or a wetted (spirit, water) handkerchief.

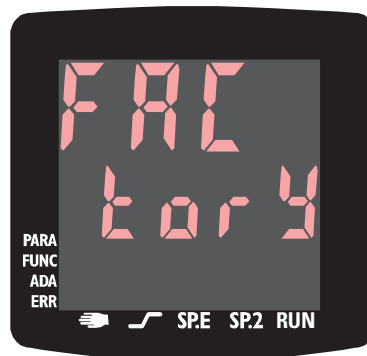
12.1 *Resetting to factory setting*

In case of faulty configuration, the 8840 profiler can be reset to the default condition.

For this, keep the following two keys pressed during power-on :



Controller reset to default is signalled by displaying **FACTORY** shortly in the display. Subsequently, the controller returns to normal operation.



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13 Notes

Subject to alterations without notice

West Instruments

The Hyde Business Park

Brighton

BN2 4JU

UK

Printed in Germany 9499-040-70711 (09/2003)

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